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# Effect of Preparative Parameters on Structural, Optical and Electrical Properties of Mn<sub>2</sub>O<sub>3</sub> Nano Particles Prepared Via Microwave Assisted Technique

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#### Abstract

In the present investigation Mn<sub>2</sub>O<sub>3</sub> nanoparticles were prepared by microwave assisted co-precipitation method MnCl<sub>2</sub> and NaOH precursors. using Obtained nanoparticles were characterized using X-ray powder diffraction (XRD) for the confirmation of Mn<sub>2</sub>O<sub>3</sub> formation with cubic structure. Nelson - Riley and William - Hall plots were constructed to estimate the lattice parameter, crystalline size and microstrain precisely. Variations in Structural parameters with preparative conditions was discussed and analyzed. Metal-oxide phase formation was confirmed from the bands in the specified finger print region of FTIR spectra of metal oxides. Scanning electron microscopy (SEM) micrographs revealed the reducing agent dependent morphology of particles, size and its distribution. Optical absorption measurements were used to obtain the band gap by nothing the absorption edge in the lower wavelength region and its dependence to preparative parameters was identified. Electrical conductivity and its variations with temperatures were used to evaluate the activation energy and temperature co-efficient of resistance.

**Keywords:** Microwave synthesis, Mn<sub>2</sub>O<sub>3</sub>, XRD, FTIR, optical and electrical

### 1. Introduction

Metal oxide nanostructures are an important class of nanomaterials with unique properties and useful functionalities that are attractive for a variety of applications ranging from electronics to biomedicine and energy conversion [1,2]. Among the transition metal oxides, manganese exhibits many oxidation states and thereforeforms different oxides (MnO, Mn<sub>2</sub>O<sub>3</sub>, Mn<sub>3</sub>O<sub>4</sub>, Mn<sub>5</sub>O<sub>8</sub> and MnO<sub>2</sub>). Manganese oxide materials are of considerable importance due to their wide-spread applications in catalysis, ion-exchange, and rechargeable batteries. Among the oxide of manganese, Mn<sub>2</sub>O<sub>3</sub> has vital application in various fields.

Until now, numerous processes have been developed for the synthesis of inorganic nanostructures, in that, chemical routes have proved to be more effective and versatile [3]. A wide variety of morphological forms of manganese sesquioxide (Mn<sub>2</sub>O<sub>3</sub>), ranging from one- to three-dimensional structures such as rods, wires, cubes, octahedra, and hollow spheres have been synthesized through various methods [4–8]. However, the morphology controlled synthesis of manganese sesquioxide nanostructures, particularly those with novel and attractive morphologies is difficult and it remains a great challenge. Manganese sesquioxide nanoparticles with various morphologies and different



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crystallographic structures are obtained by various researchers. Recently  $\alpha$ -Mn<sub>2</sub>O<sub>3</sub> nanoparticles was prepared through sol-gel method using manganese acetate tetrahydrate and oxalic acid as a precursor and ethanol as a solvent. [9,10] Manganese sesquioxide exhibiting different morphologies were prefund by giving nanostructure using heat treatment of manganese alkoxide precursor, which was synthesized from the reaction of manganese acetate with ethylene glycol [11]. Various manganese sesquioxide hollow nanostructures were prepared by oxidation of manganese carbonate using potassium permanganate as oxidizer. Tsang et al. [12] investigated the reduction of potassium permanganate by the use of potassium borohydride in aqueous solutions to obtain binary and ternary manganese oxides. Synthesis of various manganese oxides via thermal decomposition of manganese oxalate obtained using manganese acetate as precursor and ethyl trimethyl ammonium bromide (CTAB) as surfactant have been reported [13]. Hydrothermal cleavage-decomposition mechanism which was used to synthesize a single-crystal  $\alpha$ -Mn<sub>2</sub>O<sub>3</sub> nanorod at 160°C for 16 h using potassium permanganate and ethyl trimethyl ammonium bromide as reducing reagent, was also been reported [14].

In the present study  $\alpha$ -Mn<sub>2</sub>O<sub>3</sub> nanoparticles have been prepared by sol-gel method using MnCl2 and sodium hydroxide. Amount of reducing agent was changed to vary the morphology of the prepared  $\alpha$ - Mn<sub>2</sub>O<sub>3</sub> nanoparticles and its consequences over the structural, optical and electrical properties are reported in this manuscript.

#### 2. Experimental

Mn<sub>2</sub>O<sub>3</sub> nano powder were prepared from the aqueous solution of MnCl2 at a concentration of 1M and the concentration of the reducing agent was varied (0.25, 0.5, 0.75 and 1.0M). In a typical synthesis process, 19.78 grams of MnCl<sub>2</sub> was added to 100 ml of distilled water in a round bottom flask and then the required amount of NaOH pellets were slowly added in to the above solution. Resulted solution was kept under constant stirring for an hour to from a brown color solution. The solution thus obtained was heated in a domestic microwave oven (540 W, 92° C) for 20 minutes. After microwave processing, the mixture was cooled to room temperature and the resulted brown precipitate was separated by centrifugation followed by repeated washing with distilled water and absolute ethanol to remove the impurities and residual materials. After washing, the nano particles were dried at 60° C for 2 hrs for removing hydrated species. Finally, the prepared materials were heated at 500° C for three hours. The same procedure is repeated for the all the Mn<sub>2</sub>O<sub>3</sub> nano particles prepared using NaOH solution of various concentrations. In order to differentiate the obtained products, the samples were named MnO-1, MnO-2, MnO-3, and MnO-4 respectively for the sample prepared using NaOH solutions of various concentrations, 0.25,0.50,0.75 and 1M respectively.

Prepared samples were characterized using various instruments. XRD patterns were recorded in Bruker AXS D8 Advanced diffractometer with Cu Ka radiation ( $\lambda$ =1.5406Å) and the voltage and current was maintained at 40 KV and 30 mA, respectively. FT-IR spectra were recorded in the range of 400-4000 cm<sup>-1</sup> on a Thermo Nicolet, Avatar 370 using KBR pellet technique. Morphology of Mn2O3 nano particles were visualized by recording micrographs in JEOL Model JSM -6390LV instrumentation. Optical absorption spectra were recorded in the wavelength range (200-2500nm) in a spectrophotometer (Varian, carry 5000). For measuring dcelectrical conductivity, powder samples were pelletized and then the measurements were carried out in the temperature range 35-90°C in a two probe set-up.



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#### 3. Result and Discussion



**Figure 1.**X-ray diffraction pattern of α-Mn<sub>2</sub>O<sub>3</sub> samples prepared using NaOH solutions of different concentration (0.25, 0.50, 0.75 and 1.0M)

The phase and purity of the prepared Mn<sub>2</sub>O<sub>3</sub> nano particles were verified by X-ray diffraction measurements (Figure1). XRD analysis confirmed that the obtained nanoparticles are in  $\alpha$ -Mn<sub>2</sub>O<sub>3</sub> polymorph with cubic structure [space group: Ia-3 (206)]. No impurity peaks are found in the XRD pattern. The obtained peak positions are comparable to the standard JCPDS value (JCPDS No. 78- 0390), and are in perfect match with the standard peaks. The lattice parameter of the prepared samples was estimated from the known (hkl) values and d-spacing. Estimated average crystallite sizesare below 100nm. The unit cell volume, density and micro strain are also estimated. Nelson - Riley  $f(\theta) \ = \ 1/2 \left\lceil \frac{cos2\,\theta}{sin\theta} + \frac{cos2\theta}{\theta} \right\rceil \ has$ function

been plotted against the lattice parameter to estimate exact value of unit cell edges.

Figure2 shows the constructed Nelson-Riely plot of the  $Mn_2O_3$  nano particles. Obtained straight lines are extrapolated and the intercept point gives the true

value of the lattice parameter. Estimated structural parameter values from the XRD and N-R plot are listed in Table 1.

Williamson-Hall plot has been constructed to evaluate the crystallite size and microstrain of the prepared Mn<sub>2</sub>O<sub>3</sub> nanoparticles (Fig.3). From the intercept and the slope of the extrapolated line, the crystalline size and microstrains are estimated. Since W-H plot includes both line broadening caused due to instrumental error, crystallite size and strain, obtained values of crystallite size and microstrain are error free. Calculated crystallite size and microstrain are listed in Table 1.





As observed from Table 1, all the stractural parameters are varying with respect to the amount of reducing agent added at the time of preparing the samples. For the lower NaOH concentration, the lattice constant is 9.4057Å, which deviates more from the standard value (9.43 Å). However, on adding more NaOH (1M), the lattice constant of the sample is approaching to the standard value. Related unit cell volume and density variations also revealed the same kind of variations with respect to the concentrations of NaOH. Crystallite size gradually increases with used NaOH and the microstrain in the lattice of the sample prepared using 0.75 M NaOH solution is less.



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Figure 3. Williamson - Hall plots of  $\alpha$ - Mn<sub>2</sub>O<sub>3</sub> samples

Sample Details	Lattice Parameter (Å)			Volume (Å) <sup>3</sup>		Density (g/cm <sup>3</sup> )		Crystalline Size (nm)		Strain x 10 <sup>-3</sup>	
	Exp.	N-R Plot	Std.	Exp.	Std.	Exp.	Std.	XRD	W-H plot	Cal.	W-H plot
MnO-1	9.4057	9.3589	9.3589	832.16	838.56	5.0374	5.0374	39.5	108.8	0.8839	1.74
MnO-2	9.4455	9.5430	9.5430	842.81	838.56	4.9737	4.9737	63.5	66.13	0.6269	0.2067
MnO-3	9.4298	9.4040	9.4040	835.04	838.56	5.0200	5.0200	66.9	73.51	0.5645	0.1735
MnO-4	9.4040	9.5295	9.5295	836.80	838.56	5.0090	5.0090	73.7	94.65	0.5085	0.3263

Table 1. Structural parameters of  $\alpha$ -Mn<sub>2</sub>O<sub>3</sub> samples

Figure 4 shows the Fourier Transform IR spectra of the prepared  $\alpha$ -Mn<sub>2</sub>O<sub>3</sub> samples



Figure 4. FTIR spectra of  $\alpha$ -Mn<sub>2</sub>O<sub>3</sub> samples prepared using NaOH solutions of different concentrations

The appearance of two strong bands at ~690, and ~ 570 cm<sup>-1</sup> in MnO-1 and MnO-2 samples are the clear evidence for the presence of the crystalline  $Mn_2O_3$ . However these two bands appear as single broad band.

On deconvolution, the band centered at 690 cm<sup>-1</sup> is ascribed to the longitudinal-optical (LO) mode and the one at 570 cm<sup>-1</sup> is due to the transverse-optical (TO) mode of  $\alpha$ -Mn<sub>2</sub>O<sub>3</sub>. On increasing the concentration of the reducing agent (MnO-3 and MnO-4) three separate bands are distinctly visible at  $\sim$  410,  $\sim$  508 and  $\sim$  598 cm<sup>-1</sup>. The peak positioned at 410 cm<sup>-1</sup> is assigned to the bending vibrations of Mn-O-Mn bonding. The 510 cm<sup>-1</sup> peak is assigned to the symmetric stretching vibration mode in Mn–O-Mn bond. Peak at 598 cm<sup>-1</sup> is due to the asymmetric Mn–O–Mn stretching vibrations. Moreover, it is observed that all of the associated peaks are red-shifted with decreasing particle size, which might be due to the different local stresses. With decreasing grain size of Mn<sub>2</sub>O<sub>3</sub> nanocrystals, many defects and morphological changes are expected at the surface and interface of Mn<sub>2</sub>O<sub>3</sub> nanocrystals, cause lattice distortion and lowering the lattice space symmetry. On comparing the band positions with the standard Mn<sub>2</sub>O<sub>3</sub> bulk material [15], remarkable



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differences are observed and these changes are attributed to the microstructural evolution, which results surface disorder due to morphological changes in the Nanomaterials on changing the preparative conditions. Since the surface of nanoparticles is very reactive, exposure to humid moisture environment, water molecules are co-ordinated at the surface. Hence, the band appearing at  $^{\sim}3410$  cm<sup>-1</sup> reveals the presence of OH stretching vibration in H2O. The presence of the absorption band centered at  $\sim$  1625 cm<sup>-1</sup> may be due to the bending vibration of OH in H<sub>2</sub>O [16]. Thus FTIR study also confirms the formation of  $\alpha$ - Mn<sub>2</sub>O<sub>3</sub> as that of the results of XRD.



Figure 5. SEM micrographs of Mn<sub>2</sub>O<sub>3</sub> Samples electron microscope Scanning facilitates an understanding of the microstructure of the surface of the nano particles. Figure5 shows the recorded SEM images of  $\alpha$ -Mn<sub>2</sub>O<sub>3</sub> samples for the magnification of  $\times$ 20000. It is obvious that the size and morphology of powers mainly depend on the preparation conditions [17]. A detailed examination of SEM micrograph from a selected region of Mn<sub>2</sub>O<sub>3</sub> samples, observed clusters are non spherical but some particles are rectangular and irregularly shaped. Randomly 10 clusters are chosen from the image for the calculation of size of the agglomerated particles. The average value of the agglomerated particle size is found to be 0.9366 µm ( $^{\sim}936$ nm). The size distribution and shape of the particles are not uniform. On increasing the concentration of the reducing agent, the cluster size reduces, but the size of the cluster is in µm range.

Since the resolution of SEM is very limited, size estimation of single particle is not possible. There seems a mismatch in average size of the grains determined through Scherrers calculation using the XRD data and SEM analysis. XRD usually provides the crystallite size of the particles, where as SEM provides the size of the surface clusters alone.

The optical absorption spectra of the prepared  $\alpha$ -Mn<sub>2</sub>O<sub>3</sub> samples are shown in Fig 6.



Figure 6. Optical absorption spectra of  $\alpha$ -Mn<sub>2</sub>O<sub>3</sub> samples prepared using NaOH solutions of different concentrations

It can be seen that, the strong absorptions of sample appears in the band range from 430 to 250 nm. Hence, the optical band gap for the absorption peak can be obtained by extrapolating the linear portion of the  $(\alpha hv)^2 - hv$  curve. The optical band gap values of the samples prepared for different preparative conditions are respectively, 5.490, 5.483, 5.332 and 5.37eV. Blue shift shows low dimension of  $\alpha$ -Mn<sub>2</sub>O<sub>3</sub> nanoparticles and due to their property variations.

Figure 7 shows the reflectance spectra of the prepared Mn<sub>2</sub>O<sub>3</sub> nano particles using different concentrations of reducing agent.



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**Figure 7.** Optical reflectance spectra of  $\alpha$ -Mn<sub>2</sub>O<sub>3</sub> samples prepared using NaOH solutions of different concentrations

Reflectivity variations clearly show the inverse trend of the absorption curve. Since reflectivity is more in the IR region, it can be used as reflective coatings to eliminate IR radiations.

The electrical conductivity of the samples are measured by preparing pellets of known dimension. For that, initially the Mn<sub>2</sub>O<sub>3</sub> powders were mixed with polyvinyl alcohol which was used as a binder and then pressed in to pellets of known dimension. Pellets were then heated at 150°C for 1 hour to remove the binder. Using the two probe set-up, electrical measurements were carried out in the temperature range RT to 100 <sup>o</sup>C. Figure8 shows the electrical resistivity variations with respect to temperature in all the  $\alpha$ -Mn<sub>2</sub>O<sub>3</sub> samples.



**Figure 8.** Resistivity variation with temperature in  $\alpha$ -Mn<sub>2</sub>O<sub>3</sub> samples prepared using NaOH solutions of different concentrations

In all the samples the resistivity values decreases with temperature, which shows the semiconducting behavior of the  $\alpha$ -Mn<sub>2</sub>O<sub>3</sub> samples. As observed, MnO-1 samples is having lower resistivity of about  $80 \times 10^5 \Omega$ cm at RT and it decrease to  $10 \times 10^5 \Omega$  cm on increasing the temperature to 100°C. For the other three samples MnO-2, MnO-3, MnO-4, the same trend prevails, however the room temperature resistivity gradually rises as the concentration of reducing agent is increased. In these samples, gradual improvement in crystallinity is observed, so the resistivity of the prepared powder sample increases.

The conductivity variations in the prepared samples are useful in finding the activation energy, temperature co-efficient of resistance etc. Fig 9 shows the conductivity variation with temperature



Figure 9. Conductivity variations with temperature in  $\alpha$ -Mn<sub>2</sub>O<sub>3</sub> samples

The conductivity variation is prominent inMnO-1 samples. However, the conductivity variation in the other samples MnO-2, MnO-3 and MnO-4 are very small. Since the MnO-1 sample is almost amorphous, there may be more defect sites that make them to conduct heavily. The other samples MnO-2, MnO-3, and MnO-4 exhibit less conductivity variations with temperature.

Activation energy is the minimum amount of energy that is required to activate atoms or molecules to a condition in which they can undergo physical



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charge transport. On measuring the variation of  $(\sigma)$  with temperature, Activation energy "E<sub>a</sub>"can be determined from the slope of the straight line obtained by plotting 1000\T against ln( $\sigma$ ) as shown in Figure 10.



Figure 10. Arrhenius plots to estimate activation energy of  $\alpha$ -Mn<sub>2</sub>O<sub>3</sub> samples

Slope of the Arrhenius plot directly gives the activation energy of the Mn<sub>2</sub>O<sub>3</sub> samples. Temperature co-efficient of resistance (TCR) can be measured from the noted conductivity values at two specific temperatures. Obtained activation energy and the TCR values are listed in Table 2.

Samples details	Ea(eV)	TCR (K <sup>-1</sup> )			
MnO-1	0.6207	-0.0176			
MnO-2	0.1168	-0.0056			
MnO-3	0.0640	-0.0022			
MnO-4	0.0960	-0.0021			

Table 2. Electrical data of Mn<sub>2</sub>O<sub>3</sub> samples

The activation energy gradually decreases on increasing the proportion of the reducing agent during preparations. The negative value of TCR indicates the presence of semiconducting behavior in  $Mn_2O_3$  nanoparticles [18].

#### 4. Conclusion

 $\alpha$ -Mn<sub>2</sub>O<sub>3</sub> nanoparticles have been successfully synthesized using the simple microwave assisted solgel method by varying the concentration of the reducing agent NaOH. Property variations were systematically interpreted for the samples prepared for different conditions. XRD analysis confirmed the  $\alpha$ -Mn<sub>2</sub>O<sub>3</sub> polymorph with a cubic structure. The Nelson-Riley and Williamson - Hall plots were constructed to estimate the lattice constant, crystallite plot and microstrain precisely FTIR spectral investigations confirmed the metal-oxide phase formation in the prepared manganese oxide nanoparticles. The surface morphology and agglomerated clusters and their size variations with preparative conditions were investigated using SEM. The optical absorption studies revealed the presence of fundamental absorption edge in the lower wavelength side. The optical band gap of the samples and their variations (5.39-5.49 eV) are explained based on the preparative conditions. The electrical resistivity values and their variations with temperature was explained with the aid of the obtained activation energy and TCR values.

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