



A Review on Mn₃O₄ and Its Composite Nano materials of Different Morphologies as an Electrode Material in Super capacitors

Tanaji S. Patil¹, Satish A. Gangawane², Mansing Takale³

¹Bhogawati Mahavidyalaya, Kurukali, Tal – Karveer, Dist. – Kolhapur, Maharashtra, India ²Dhoodhsakhar Mahavidyalaya, Bidri, Tal – Kagal, Dist. – Kolhapur, Maharashtra, India ³Department of Physics, Shivaji University, Kolhapur, Maharashtra, India

ABSTRACT

Mn3O4 and its composite nanomaterials have become promising candidate as an electrode for supercapacitor devices, because of its low cost, non-toxicity, large abundance, high porosity and high capacitance values in aqueous electrolyte. Here, we systematically summarized the impact of different morphologies of Mn3O4 and its composite nanomaterials on supercapacitive performance. Different researchers synthesized various Mn3O4 and its composite nanomaterials of exceptional properties and different morphologies for energy storage. This article reviews recent efforts and developments in synthesis methods Mn3O4 and its composite nanomaterials as an electrode material in supercapacitors.

I. INTRODUCTION

Due to vital scientific significance and wide applications arises because of their tunable properties, nanomaterials having at least one dimension is less than 100 nm, have attracted great attention of many researchers. In addition, nanomaterials have phase, and morphology dependent physical and chemical properties and applications; therefore, many efforts made to govern the phase, shape, size and morphologies of nanomaterials. The nanomaterials can be synthesized using variety of reagents and tactics with extensive range of reaction circumstances [1]. The electrodes of nanomaterials Manganese oxide have enormous applications in electrochemistry, due to their exceptional electrochemical properties such as high capacitance, huge surface area, and small current densities [2]. Water purification, catalysis, sensors, supercapacitors, and alkaline and batteries were some rechargeable fascinating applications of Manganese oxide having different phases such as MnO, MnO2, and Mn3O4, and their composite materials. Particularly, the electrode replaced the toxic RuO2 electrode in electrochemical charge storage devices due to the its parameters like low cost, non-toxicity, large abundance, high porosity and high capacitance values in aqueous electrolyte [3]. The proper dopant can perturb the growth process of the Mn₃O₄ electrode, during chemical reaction and it can modify the morphology of nanostructure. So selecting proper dopant, there is possibility to change morphology of Mn₃O₄ nanostructured electrode. [4]. There are numerous synthesis techniques have been reported by various researchers to prepare Manganese oxide nanomaterials of several morphologies and distinct properties, such as Electrodeposition, Sol-gel, Hydrothermal, Chemical bath deposition, SILAR, Spray pyrolysis etc. [5]. In last decade, many efforts executed to inspect the different properties and applications of Mn₃O₄ nanostructured electrode, for example, Y. Kong et al. reported the synthesis of octahedron-like Mn₃O₄ nanocrystals by single-step hydrothermal reduction method and reported that it is the most promising element in assemble lithiumion batteries [6]. X. Zhang et al successfully synthesized Mn₃O₄ nanowires of diameter 15 nm and a length of the order of several micrometers hydrothermally, without any use of surfactants [7]. H. and coworkers prepared square-shaped nanostructures by hydrothermal-growth method and reported that it has potential applications in supercapacitors and Li ion batteries [8]. Thus, to keep the readers up-to-date of the rapid development, it is essential to review the advancement of Mn₃O₄ nanomaterials. In this article, we review the different Mn₃O₄ nanomaterials of various morphologies and their supercapacitive application.

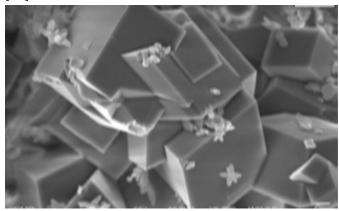
II. SYNTHESIS OF MN₃O₄ NANOMATERIALS

At room temperature, Mn₃O₄ has a tetragonal structure and due to Jahn–Teller distortion along c axis at the Mn³⁺ sites, it has a distorted spinel structure. Manganese ions lodge the octahedral site (Mn³⁺) and tetrahedral site (Mn²⁺) corresponds to a normal spinel structure. There are 32 oxygens and 24 cations in the unit cell. Generally, the ionic formula of Mn₃O₄ is Mn²⁺ [Mn₂³⁺] O₄. At 33 K, the chemical and magnetic unit cells become identical with rearrangement of moments and it is ferromagnetic up to 43 K. Therefore, its study gains importance as it has wide applications [9].

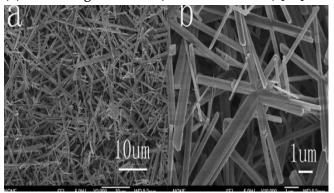
A. Ullah et al. via a gel formation route reduced the $KMnO_4$ with glycerol at 80 °C in aqueous media to synthesize Mn_3O_4 nanoparticles. They observed temperature dependent phase transformation of

Mn₃O₄ into Mn₅O₈ and Mn₂O₃ with distinct surface morphologies viz., spherical, rod and cube shape respectively through heat treatment [10]. Using the precipitation method, in presence of CTAB, H. Dhaouadi et al. synthesized Mn₃O₄ nanoparticles of tetragonal structure with crystallite size ranges from 20 nm to 80 nm. They observed that temperature dependence of dielectric properties of Mn₃O₄ nanoparticles at higher frequency [11]. Y. Tan successfully fabricated 1D single-crystalline Mn₃O₄ nanostructures under solvothermal conditions. They tuned the diameter and length nanostructures by altering the concentration of the precursor [12]. W. Wang did decomposition the precursor MnCO₃ nanoparticles in NaCl flux to synthesize nanowires of Mn₃O₄ with diameters 30 -60 [13]. Using co-precipitation, sol-gel and hydrothermal methods, B. Jhansi Rani et al synthesized different nanostructures of Hausmannite (Mn3O4) plate like nano-grains, coin like nanosphere and nano-petals and they studied the structural, morphological, optical, electrochemical and magnetic properties of nanostructured materials [14]. A. U. Ubale et al employed simple and economic SILAR method for deposit nanostructured thin films on glass surface at room temperature [15]. Using MnCl₂· 4H₂O and KOH precursors, A.M. Toufiq and coworkers grown self-assembled 3D coins-like nanostructures having single-crystalline tetragonal Mn₃O₄ nanoparticles of average diameter 95 nm and thickness 35 nm [16]. H. K. Yang et al. to fabricated homogeneous micro-spherical particles having porous structure of Mn₃O₄ carbon composite material using ultrasonic spray pyrolysis technique with the help of surfactants TX 114, P123, F127. They elaborated particles of smaller size and high surface area using TX 114 surfactant with active bi-functional catalyst [17]. H. L. Fei and coworkers explained the synthesis of microflowers of Mn₃O₄ made up of super thin nano solvothermal method using CTABr sheets by surfactant. They reported the morphology dependence of Mn₃O₄ on solvent [18]. Low

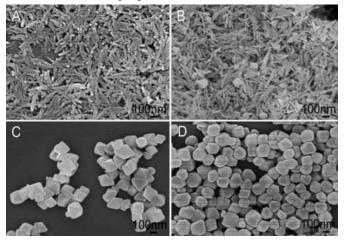
temperature chemical bath deposition technique was used to prepare Mn₃O₄ thin films of smooth surface made up of the crystalline nanograins by H. Y. Xu.et al [19]. J. K. Sharma et al. reported the low budget green synthesis, using the reducing agent, a leaf extract of A. Indica (Neem) plant, synthesize uniform Mn₃O₄ nanoparticles for chemical sensor application [20].



The SEM images of Mn₃O₄ thin film at (a) \times 2000 and (b) \times 5000 magnifications (interlocked cubes) [21]



Low (a) and (b) high magnification FESEM images of Mn3O4 nanorods [22].



FESEM images of the Mn_3O_4 nano-octahedrons for various reaction times: (A) 1.5 h; (B) 2 h; (C) 3 h; (D) 8 h [33].

III. THE MN₃O₄ NANOMATERIALS FOR SUPER CAPACITOR APPLICATION

Super capacitors have the ability to charge and quickly, discharge high power density outstanding cyclic stability, but their small energy density dragged them back in several such applications. Depending on mechanisms, that governing capacitance the super capacitors are classified into two types. First type is electrical double layer capacitor (EDLC) in which double layer of charges at the interface of electrode and electrolyte is responsible for capacitance and in second type pseudo or redox capacitor where capacitance arises due to oxidation-reduction reactions. Researchers are trying to search many novel materials and processes to improve energy density values by manufacturing new electrode materials, electrolytes and device designing [23]. Among many metal oxides, Mn₃O₄ and its composites have attracted more attentions due its large advantageous parameters and special properties.

Y. Luo and coworkers synthesized interlocked Mn₃O₄ cubes by mixing 1.9791g MnCl₂ .4H₂O and ethyl alcohol with constant stirring for 30 min. at room temperature. Then they dried the solution in an oven at 100 °C for eight hours with final calcination at 500 °C for two hours. They observed that it could be a promising candidate as electrode material for super capacitors showing excellent specific capacitance in terms of fast charge-discharge rate, high specific power and long life span [24]. Microwave-assisted reflux synthesis method used by K. V. Sankar Mn₃O₄ nanoparticles of size 50 nm having tetragonal structure. Low internal resistance, high capacitance (94 F g-1) in 6M KOH with long stability reveals Mn₃O₄ electrode is suitable for supercapacitor application [25]. J.W. Lee Mn₃O₄ nanorods of 100 nm to one µm length dispersed on graphene sheets using ethylene glycol as a reducing agent by simple template-free hydrothermal reaction of KMnO4. The of Graphene/Mn₃O₄ showed composite better supercapacitive performance than free Mn_3O_4 nanorods [26]. D. Li et al. employed one-step hydrothermal method for synthesize Mn₃O₄ nanorods on Ni foam using aqueous solutions of Mn (NO₃)₂ and C₆H₁₂N₄. Due to porous Ni foam fast charge transfer takes place, high surface area and conductivity, this composite has shown better supercapacitor performance [27]. R. Aswathy anchored the surface of oxidized graphite paper by Mn3O4 nanoparticles using hydrothermal method. They calculated the high specific capacitance value 471Fg⁻¹ at 1 mA cm⁻² current density in 1 M Na₂SO₄ solution [28]. By heavily distributing, the Mn₃O₄ particles of size 10 nm graphene nanosheets, B. Wang et al. observed that the functional groups of Mn₃O₄ attached to the nanosheet and increased surface area plays a key role in improving the electrochemical performance. A

specific capacitance value for these Mn₃O₄/graphene nanocomposites was 256 F g⁻¹ that was almost double that of the pure graphene nanosheets [29].

H. U. Shah and coworkers have successfully synthesized exceptional spongy Mn3O4 nanoparticles, through hydrothermal method. They observed high specific capacitance value 380 Fg-1, which is quite larger than previously synthesized Mn_3O_4 nanoparticles. [30]. H. Jiang fabricated octahedron of Mn₃O₄ of base length 160 nm with smooth surface by a simple EDTA-2Na assisted hydrothermal method, and reported that shows excellent he electrochemical performance [31]. Doping with different transition-metal ions, size controlled synthesis of Mn₃O₄ octahedrons were synthesized by R. Dong et al. and reported improvement capacitive properties Mn₃O₄ by doping transition metals signifying a doping effect for the growth and electrochemical performance [32].

List of pure and composite materials based on Mn3O4 reported recently.

Sr.	Compound	Method	Morphology	Electrolyte	Specific	Ref
No.					Capacitanc	
					e Fg ⁻¹	
1.	Pure	Hydrothermal	Nanoparticles	0.5 M Li ₂ SO ₄	198	33
2.	Graphene/Mn ₃ O ₄	CBD	Nanoparticles	1 M Na ₂ SO ₄	193	34
3.	Graphene/Mn ₃ O ₄	Hydrothermal	Nano rods	1 M Na ₂ SO ₄	121	26
4.	Pure	chemical	Nanoparticles	1 M Na ₂ SO ₄	322	35
		precipitation				
5.	Pure	CBD	Thin film	1 M Na ₂ SO ₄	321	36
6.	Pure	Hydrothermal	Nano octahedron	1 M Na ₂ SO ₄	153	37
7.	Ni-Mn ₃ O ₄	Chemical oxidation	Nano composite	0.5 M Na ₂ SO ₄	230	38
8.	Mn ₃ O ₄ /multi-	CBD	Nano composite	1 M Na ₂ SO ₄	257	39
	walled carbon					
	nanotube					
9.	Graphene/Mn ₃ O ₄	Arc discharge	Nano composite	1 M Na ₂ SO ₄	38	40
10.	rGO-Mn ₃ O ₄	microwave	Nano composite	1 M Na ₂ SO ₄	153	41
		hydrothermal				
11	rGO-Mn3O4	Electrodeposition	Nano composite	1 M Na ₂ SO ₄	364	42
12	Pure	Electrodeposition	Nanostructure	3 M Na ₂ SO ₄	210	43

13	Pure	Hydrothermal	Square-shaped	1 M KOH	355.5	8
			nanostructures			
14	Mn3O4-	Sonication-assisted	Nano composite	1 M Li ₂ SO ₄	106	44
	Activated Carbon	mechanical-stirring				
		method				
15	Cr- Mn ₃ O ₄	Hydrothermal	Nanocrystal	1 M Na ₂ SO ₄	272	32
16	Pure	SILAR	Thin film	1 M Na ₂ SO ₄	314	45
17	Pure	Hydrothermal	Nano sheet	1 M Na ₂ SO ₄	1014	46
18	Pure	Hydrothermal	Nano octahedron	1 M Na ₂ SO ₄	322	31
19	Mn3O4/rGO	Solution thermal	Nano sheet	0.1 M Na ₂ SO ₄	342	47
		decomposition				
20	Ni-Mn3O4	Spray pyrolysis	Thin film	1 M Na ₂ SO ₄	705	48
21	Co - Mn3O4	Co-precipitation	Nano granules	6 M KOH	2701	49
22	Pure	Spray pyrolysis	Nanoparticles	1 M Na ₂ SO ₄	187	50
23	RuO2-Mn3O4	Electrospinning	nanofiber	1 M Na ₂ SO ₄	293	51
24	Pure	spray pyrolysis	Thin film	1M Na2SO4	394	52
25	Pure	Ultrasonic irradiation	Nanoparticles	1M Na2SO4	296	53
		assisted co				
		precipitation				
26	Pure	Hydrothermal	Nanoparticles	1M Na2SO4	435	54
27	Mn ₂ O ₃ and	co precipitation	Nanoparticles	1M H ₂ SO ₄	305	55
	Mn ₃ O ₄					
28	Mn ₃ O ₄ - CNT	chemical reflux	Nanoparticles	PVP: Na ₂ SO ₄	499	56
		method				
29	Mn ₃ O ₄ -	Electrochemical	Nanofibers	Li ₂ SO ₄	527	57
	Li ₄ Mn ₅ O ₁₂	deposition				
30	Mn ₃ O ₄ @carbon	Hydrothermal	Nanoparticles	1M Na2SO4	212.8	58
	Foam					

IV. CONCLUSION

In summary, we have reviewed recent development of Mn3O4 nanomaterials. We discussed about simple effective methods to and synthesize Mn3O4 nanomaterials of high surface area, unique outstanding morphologies and showing supercapacitive performance. In short, we expect that this paper will not only show the recent advances in Mn3O4 nanomaterials but also give the readers some motivation to discover novel techniques for the synthesis of Mn3O4 nanomaterials of excellent supercapacitive properties.

V. REFERENCES

- [1]. X. Liu et al, Journal of Nanomaterials, Volume 2013, Article ID 736375.
- [2]. K. Zhang et al, Chemical Society Reviews, CS-REV-06-2014-000218.R1.
- [3]. W.Wei et al, Chem. Soc. Rev., 2011, 40, 1697–1721.
- [4]. Z. sun et al, Sci China Mater 2017, 60(1): 1–24.

- [5]. A. Sukhdev et al, Heliyon 6 (2020) e03245.
- [6]. Y. Kong et al, Nanomaterials 2020, 10, 367.
- [7]. X. Zhang et al, CrystEngComm, 2012, 14, 1485.
- [8]. H. U. Shah et al, Int. J. Electrochem. Sci., 11 (2016) 8155 8162.
- [9]. T. Ahmad et al, J. Mater. Chem., 2004, 14 3406 3410.
- [10]. A. Ullah et al, Journal of Saudi Chemical Society (2017).
- [11]. H. Dhaouadi et al, ISRN Spectroscopy, Volume 2012, Article ID 706398.
- [12]. Y. Tan et al, Chem. Commun., 2011, 47, 1172–1174.
- [13]. W. Wang et al, Crystal Growth & Design, 2008 Vol. 8, No. 1, 358–362.
- [14].B. Jhansi Rani et al, Surfaces and Interfaces, 2018.
- [15]. A. Ubale et al, Materials Chemistry and Physics 136 (2012) 1067 1072.
- [16]. A. M. Toufiq et al, Mater. Express, 2014, Vol. 4, No. 3.
- [17]. H.K. Yang et al., Nanomaterials 2016, 6, 203.
- [18]. H. L. Fei et al, JMSRR, 1(1): 1-10, 2018; Article no. JMSRR.43347.
- [19]. H. Y. Xu et al, Applied Surface Science 252, (2006) 4091–4096.
- [20]. J. K. Sharma et al, Journal of Colloid and Interface Science (2016).
- [21].D. P. Dubal et al, Journal of Alloys and Compounds 484 (2009) 218–221.
- [22]. J. Du et al, Nanotechnology, 17 (2006) 4923–4928.
- [23]. Z. Yu et al, Energy Environ. Sci., 2015, 8, 702.
- [24]. Y. Luo et al, Materials Letters, 178(2016), 171–174.
- [25]. K. V. sankar et al, J Appl. Electrochem (2012) 42:463–470.
- [26]. J. W. Lee et al, Chem. Mater. 2012, 24, 1158–1164.
- [27]. D. Lee et al, Nanoscale Research Letters 2013, 8:535.

- [28]. R. Aswathy et al, Journal of Alloys and Compounds, 2018.
- [29].B. Wang et al, Electrochimica Acta 55 (2010) 6812–6817.
- [30]. H. U. Shah et al, J. Nanosci. Nanotechnol., 2018, Vol. 18, No. 1.
- [31]. H. Jiang et al, Nanoscale, 2010, 2, 2195–2198.
- [32]. R. Dong et al, ACS Appl. Mater. Interfaces 2013, 5, 9508–9516.
- [33]. D.P. Shaik et.al, Materials Today: Proceedings 3, 2016, 64 73.
- [34]. Qu Jiangying et al, Nanoscale, RSC publishing, 2013.
- [35]. B.G.S. Raj et al, Journal of Alloys and Compounds, 2015.
- [36]. D.P. Dubal et al, Journal of Alloys and Compounds 497 (2010) 166–170.
- [37]. Y. Xing et al, Mater Sci: Mater Electron, 2017.
- [38]. G-r. Xu et al, Journal of Alloys and Compounds 2015.
- [39]. K. Jang et al, Bull. Korean Chem. Soc. 2014, Vol. 35, No. 10.
- [40]. M. Zhu et al, Advanced Composites Letters, 2017, Vol. 26, Iss.1.
- [41]. Li Li et al, Electrochimica Acta, 2013, 87801-808.
- [42]. M. Aghazadeh et al, Anal. Bioanal. Electrochem., Vol. 10, No. 8, 2018, 961-973.
- [43]. Zhenjun Qi et al, Nano-Micro Lett., 2015.
- [44]. Chaofeng Liu et al, Nano Research 2015, 8(10): 3372–3383.
- [45]. D.P. Dubal et al, Journal of Electroanalytical Chemistry 647 (2010) 60–65.
- [46]. P. A. Shinde et al, International Journal of Engineering Research and Technology, 2017, ISSN 0974-3154 Volume 10, Number 1.
- [47]. Y. Zhou et al, Materials 2018, 11, 881.
- [48]. A.G. Naiknaware, Journal of Alloys and Compounds, 2018.
- [49]. Tian et al. Nanoscale Research Letters, 2017 12:214.
- [50]. S. Kulkarni et al, Electrochimica Acta 231, 2017, 460–467.

- [51]. Doo-Young Youn et al, Journal of The Electrochemical Society, 158 (8) A970-A975, 2011.
- [52]. Abhijit A. Yadav et al, Electrochimica Acta, 2016.
- [53]. R. Tholkappiyan et al, Journal of Taibah University for Science, 2018.
- [54]. Dadamiah PMD Shaik et al, Ceramics International, 2018.
- [55].M. S. Yadav et al, Journal of Energy Storage, 2020.
- [56]. R. Ranjithkumar et al, Superlattices and Microstructures, 2020.
- [57]. Nan Zhao et al, Nano Energy, 2020.
- [58]. Y. Zhu et al, Energy Fuels, 2020.