

Evaluation of Dietary Fiber and the Effect on Physicochemical Properties of Foods

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ABSTRACT

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Dietary fiber considered a main ingredient of food products. The Increased attention of DF in food products is caused by an increased interest in developing health foods, Dietary fiber is consisting polysaccharides and oligosaccharides, and cellulose hemicelluloses, resistant starch, pectin substances, and gums, also the of DF has wide application in food processing because its technological properties. for example DF could extend the shelf-life of the product by the water-holding capacity the DF important in the human diet. the food rich in fibre such as cereals, nuts, fruits and vegetables have a positive effect on health since their consumption help in prevent many diseases. Dietary fibre can be used in many functional foods like drinks, beverages, bakery, and meat products. effect of different processing treatments (like cooking, canning, grinding, boiling, frying) change the physico-chemical properties of dietary fibre and improves their functionality. Dietary fibre can be analytical by different methods, mainly by: enzymic gravimetric and enzymic- chemical methods. This paper presents the classification, applications, and functions of dietary fibre in different food products.

Keywords : Dietary Fibre, Classification, Physico-Chemical, Analysis, Processing, Functional Foods

I. INTRODUCTION

Dietary fiber is defined as carbohydrate material of plant origin that cannot be digested by the enzymes by human it is contain compounds like cellulose, hemicelluloses, pectin's, and gums. Some of these materials cannot digested in the lower gastrointestinal tract by the microbial flora of the colon. Fibers may be soluble or insoluble and have different

physiological effects; i.e. cellulose speeds transit of material though the gut while gel-forming fibers may actually retard transit time. The term 'dietary fibre' (DF) first appeared in 1953 and referred to hemicelluloses, cellulose and lignin Hipsley (1953) Dietary fibre is a group of food components which is resistant to digestive enzymes and found mainly in cereals, fruits and vegetables Dietary fibre which indigestible in human small intestinal, on the other

hand digested completely or partially fermented in the large intestine, is examined in two groups: water-soluble and water insoluble organic compounds.[SelinOzgoz et al (2014).Diet high in fiber generally reflects a healthier life style. Despite the healthful influence dietary fiber can have on reducing risk of chronic disease, the intake remains low worldwide. Increasing fiberconsumption in the diet has been a difficult challenge, as fiber sources usually used in foods have not, generally speaking, made high fiber foods with high quality taste and textural properties. It is important from food product development standpoint that high fiber ingredients, not only made using high fiber, but also provide enhanced functional properties to make high-fiber foods taste better, thus encouraging continued high fiber intake Tunland, & Meyer, (2002).

II. Definition

Dietary fibre has long history, its term originating with Hipsley (1953) who coined dietary fibre as a nondigestible constituents making up the plant cell wall and further its definition has seen several revisions. Botanists define fibre as a part of the plant organs, chemical analysts as a group of chemical compounds, consumer as a substance with beneficial effects on human health and for the dietetic and chemical industries dietary fibre is a subject of marketing. Later dietary fibre was defined as a ubiquitous component of plant foods and includes materials of diverse chemical and morphological structure, resistant to the action of human alimentary enzymes. Kay,. (1982).

In 1981, the Association of Official Analytical Chemists (AOAC) consensus definition referred primarily to the remnantsof plant cells resistant to hydrolysis by alimentaryenzymes of man but it was abandoned due to several analyticaland physiological considerations AOAC(2006) .Dietary fibre means carbohydrate polymers with ten or more monomeric

units which are not hydrolysed by the endogenous enzymes in the small intestine of humans and belong to the following categories:

Edible carbohydrate polymers naturally occurring in the food as consumed, carbohydrate polymers, which have been obtained from food raw material by physiological, enzymic or chemical means and which have been shown to have a physiological effect of benefit to health as demonstrated by generally accepted scientific evidence to competent authorities, synthetic carbohydrate polymers. The recommended methods of analysis to comply with this definition are also now in the finalisation stage. A review of the available and recommended methods has now been prepared by Codex (2009).Phillips, & Cui, (2011)substances from plant undigested by human enzymes contain plant cell wall substances (cellulose, hemicelluloses pectin, and lignin) and intracellular polysaccharides such as gums and mucilage's. Trowell, et al (1976).Substances resists digestion and absorption is a carbohydrate and that termed Dietary fiberand could has microbial fermentation in the large intestine. Lattimer, &Haub, (2010) In a simplified definition, dietary fiber is a carbohydrate that resists digestion and absorption and may or may not undergo microbial fermentation in the large intestine.SelinOzgoz et al (2014)

III. Classification of dietary fiber-3

Many different classification, accordance to their function in the plant, or on the type of polysaccharide, and their simulated gastrointestinal solubility on site of digestion and based on products of digestion and physiological classification. so there is no satisfactory classifications . Classification for dietary fibre has been to differentiate dietary components on their solubility in a buffer at a defined pH, andor their fermentability in an invitro system using an aqueous enzyme solution representative of human alimentary enzymes. Thus most appropriately dietary fibre is

classified into two categories such as water-insoluble/less fermented fibers: cellulose, hemicelluloses, lignin and the water-soluble/well fermented fibres: pectin, gums and mucilage's [Sánchez-Muniz, (2012)] DF can be classified by many possible ways such as on the basis of source that can be further categorized into plant polysaccharides, animal polysaccharides, and polysaccharides derived from native or synthetic sources. On the basis of structure, polysaccharides can be categorized into polysaccharides having linear or nonlinear molecular structure. On the basis of solubility they are soluble or no soluble. Other basic groupings are by properties, their applications, and on the basis of polysaccharide chemistry [BeMiller, (2001)]

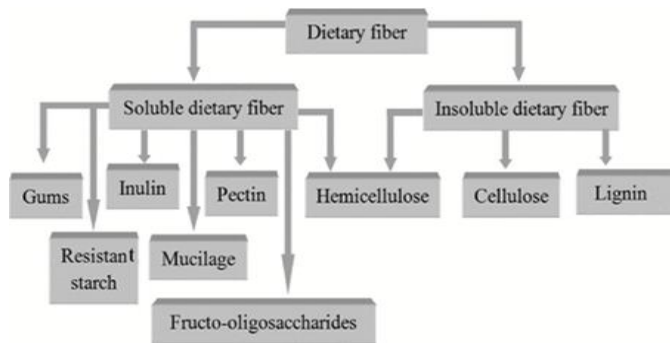


Figure 1. Classification of dietary fiber according to solubility

3-1 Cellulose

Is the most abundant polysaccharide found in nature. It is a major component of the cell wall of most plants and hence, present in fruits, vegetables and cereals. It is a polymer branched polysaccharide insoluble and resistant to digestion by human enzymes. Cellulose forms main quantity of the dietary fiber in grains and fruit and in vegetables, nuts. Wheat bran is good source of cellulose - insoluble fiber. it has an ability to bind water which helps in increasing fecal volume and thus promoting regular bowel movements. also humans are not able to digest cellulose ,About 50% of cellulose is degraded by natural fermentation in colon and produce significant amount of short-chain fatty

acids which feed our intestinal cells. [Tunland, & Meyer, (2002)]. Cellulose is produced by some microorganisms like fungi and bacteria and consider major component of the cell walls plants, and cellulose important material in the textile and wood fiber industries, and food quality [Wada, et al (2008)]. Cellulose is more commonly considered as a polymer of glucose because cellobiose consists of two molecules of glucose. The chemical formula of cellulose is $(C_6H_{10}O_5)_n$ Cellulose is a linear homopolymer composed of the (1-4)-linked units glucopyranose units Cellulose is a linear polymer produced by plants. [Harmsen, et al (2010)] cellulose application in many fields and industries like food processing and because a wide request in the markets become expand fast application in industry [Yan, et al (2009)]

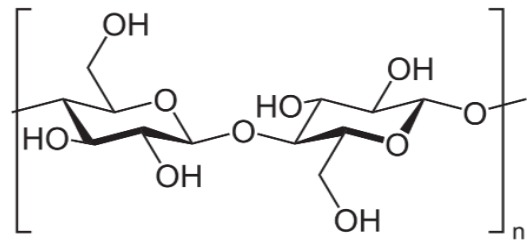


Figure 2. The structure of Cellulose

3-2 Hemicellulose

It is polysaccharide soluble in aqueous alkali after removal of water-soluble. It contains glucose units with β -1, 4 glucosidic linkages, hemicelluloses (also a polysaccharide) consists of shorter chains, contain variety of sugars xylose, mannose, galactose, rhamnose, and arabinose hemicellulose is a branched polymer, while cellulose is unbranched [Kay, (1982)]. hemicellulose is mean group of polysaccharides such as arabino-xylans, gluco-mannans, galactans which present in the plant cell wall differ in structure and composition that according to the source and the method of extraction [Harmsen, et al (2010)] In softwood hemicelluloses are galactoglucomannan, glucomannan and arabinoglucuronoxylan also

hemicelluloses in other softwood are arabinogalactan, xyloglucan and glucans. Laine, (2005).

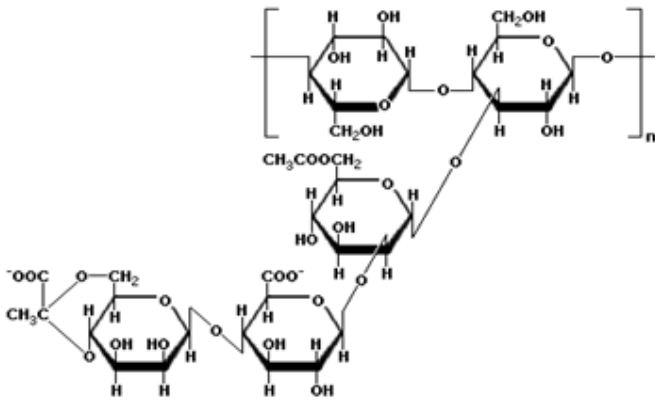


Figure 3. The structure of Hemicellulose

3-3 Lignin

It is in the plant cell wall with cellulose and hemicelluloses. It consider reinforcement for the matrix and provides rigidity, prevent water and resistance against microbial attack. Its quantity in plants ranges from 15% to 36% by mass Bujanovic, et al (2010) Lignin is natural polymer phenyl propane units of p-coumaryl alcohol, coniferyl alcohol and sinapyl alcohol . It is an amorphous three-dimensional. Harmsen, et al (2010)

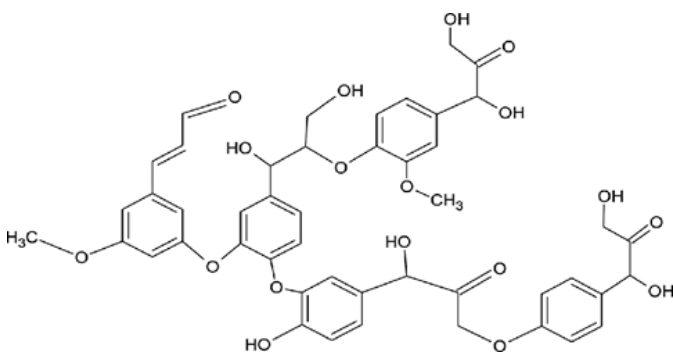


Figure 4. The structure of Lignin

3-4 Pectin

The main polysaccharides constituent is D-galacturonic acid. They are structural components of plant cell walls and act as intercellular cementing substances. Pectin has a strong degree of soluble and for the ability to take shape almost the metabolism of

coli bacteria and sugars offset this topic because of the soluble reduces the rate of gastric emptying and minimize the impact on the intestinal transit time. This explains their hypoglycemic properties Jenkins, et al (1978) Pectins are pectic polysaccharides, homogalacturonan, rhamnogalacturonan-I and substituted galacturonans in cell wall and linkege is 1,4-linked α -Dgalactosyluronic residues Sharma, et al (2006) pectine presence as polygalacturonic acids in fruits, vegetables, legumes, and roots commercial pectin from byproducts citrus peels and pomace of fruits W. DeVries. (2004) pectins are the component rhamnogalacturonan or group of components hamnogalacturonans, galactans and arabinan Laine, (2005).

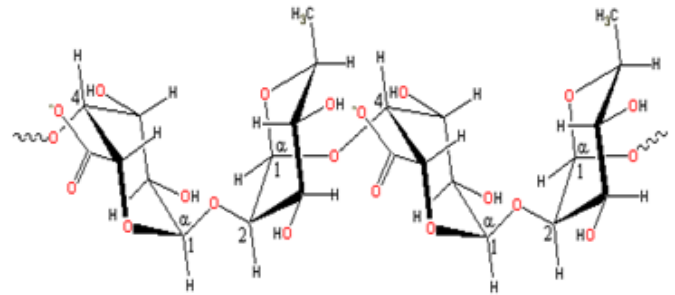


Figure 5. The structure of pectin

Gums are products formed following injury to the plant or bad conditions, such as drought, by a breakdown of cell walls, Mucilage's are generally normal products of metabolism, formed within the cells of plants (intracellular formation). Gums readily dissolve in water, whereas, mucilage form slimy masses. Mucilage's are physiological products of plants. it is polymers of a monosaccharide or mixed monosaccharide's and many of them are combined with uronic acids. Gums and mucilage's have similar constituents and on hydrolysis yield a mixture of sugars and uronic acids. Gums and mucilage's contain hydrophilic molecules, which can combine with water to form viscous solutions or gels Reddy, & Manjunath,. (2013) Gums are substance formed as result of injury in the plant like a breakdown of cell walls and mucilages normal products Gums and

mucilages are plant hydrocolloids and it is polymers of a monosaccharide joined with uronic acids and it has the same composition and can hydrolysis to sugars and uronic acids. also has hydrophilic molecules and the properties of gums influenced by the nature compounds in gums. [Deogade, U et al 2012] gums are polymers of monosaccharide units joined by glucosidic bonds. it is water soluble or absorb water and give a viscous solution or jelly on hydrolysis gives arabinose, galactose, mannose and glucuronic acid, Krishna, et al (2011)

IV. Physicochemical properties of dietary fiber

4-1 Water-holding capacity

The water-holding capacity of dietary fiber most important effects on the intestine and can determine the fiber saturation capacity by the chemistry and morphology of the macromolecules and by the pH and electrolyte concentration of the surrounding medium and can define Water holding capacity as the amount of water that is retained by 1 g of dry fibres under specified conditions of temperature, time soaked, and duration and speed of centrifugation of dietary fiber, Fleury, & Lahaye, (1991). Polysaccharides soluble and insoluble have free hydroxyl-groups then it has ability to hold water because it can form hydrogen bonds with water Spiller, (2001). Water-holding capacity (WHC) Water-holding capacity is the ability of a moist material to retain water when subjected to an external centrifugal gravity force or compression. It consists of the sum of linked water, hydrodynamic water and physically trapped water, the latter of which contributes most to this capacity Torruco-Uco, et al (2009)

4-2 Solubility

Dietary fiber can be divided into two types: soluble (pectin and gum) and insoluble (cellulose, lignin). Soluble and insoluble of dietary fiber decides technological functions and physiological effects of soluble fiber is responsible for the increased viscosity and reduces blood sugar and cholesterol plasma response. featuring fiber is soluble by-porous, low density and are associated with an increase in the largest stool and a decrease in intestinal transit in the food processing operations segment, the introduction of soluble fiber in food products is more useful, as it provides viscosity, and the ability to form gels and or as emulsions, compared with fiber is soluble Tungland, & Meyer, (2002). Two types of dietary fiber soluble dietary fiber and insoluble fiber, the Soluble fiber (pectins, gums, inulin-type fructans and some hemicelluloses) dissolves in water forming viscous gels and can easily fermented by the microflora of the large intestine insoluble fibers do not form gels (lignin, cellulose and some hemicelluloses Wong, & Jenkins, (2007).

4-3 Hydration property

The clear definition and standards for measurement of properties were major considerations for hydration property Water absorption property of dietary fiber is an important determinant of stool bulking effect, which is due to the manner in which water is held, rather than the absolute amount held. Strongly bound water has been found to have no effect on stool weight, where as loosely associated water readily increases stool weight. The maximum amount of water that the fiber can hold is a function of the fiber source and its chemical, physical and structural characteristics Raghavarao, et al (2008). The hydration properties of insoluble materials defined accordance to the methods used. because different methods refer to different mechanisms and different hydration properties of the samples of water

associated with the fibres . These properties can be grouped under the name of hydration properties. therefore it is important factor limit the physiological functionality of the DF along the digestive tract, Frazzoli, A. (2007). Water holding capacity is defined by the quantity of water that is bound to the fibers without the application of any external force. Raghavarao, et al (2008)

4-4 Swelling capacity

Swelling property is defined as ratio of volume occupied when the sample is immersed in excess of water after equilibration to the actual weight. Accurately weighed dry sample (0.2 g) was taken in a graduated test tube, around 10 ml of water was added and hydrated for 18 h. After 18 h, the final volume attained by fiber was measured Raghavarao, et al (2008) . Three swelling capacities were also determined by weighing 1 g of fiber into graduated glass cylinder and the initial volume occupied by the fiber recorded. Thereafter, 30 ml of different buffers were added to maintain the pH at 6.6, 1.8 and 8.7, and the samples were allowed to swell for 7 min, 135 min and 60 min respectively. Daou, & Zhang, (2012). The final volumes were noted and expressed as ml of swollen sample per gram of dry initial sample.

4-5 Viscosity

Defined viscosity of a fluid is a measure of its resistance to gradual deformation by shear stress or tensile stress. For liquids, it corresponds to the informal concept of "thickness" most polysaccharide solutions exhibit non-Newtonian flow and an increased shear rate can increase or decrease viscosity water soluble fibres are the major component that would increase the viscosity of a solution (showed that defatted rice bran has low viscosity approximately 1.25 cps at 7% fibre in water), because it contains only 9% soluble fibre. Viscosity increases with an increased fibre concentration but decreases

with the temperature of a solution of dietary fibre. Abdul-Hamid, & Luan, . (2000). -Elleuch, et al (2008) showed that peach and date dietary fibre suspensions performed as pseudoplastic fluids, whose apparent viscosity or consistency decreases instantaneously with an increase in shear rate, as described by the power-law model ($\Gamma = K\gamma^n$). The degree of the pseudo plastic behavior can be measured by the flow behavior index (n)

V. Effect of food processing on the properties dietary fibre

Dietary fiber using in food industry for several reasons, including increased and improved fiber intake in food products and also to improve product quality of the characteristics of sensual textures and viscosity, shelf-life and this includes major products and by-products of the foods industries that can be used as a source of fiber for inclusion in processed foods . It can include these byproducts of waste from the fruit and vegetable industries (such as pomace, peel or skin), and industry grains (such as wheat bran, rice bran), and can combine these byproducts of fiber in food and cheap products, is bulking agents - caloric. These can be used to replace part of the flour or fat and enhances the retention of water and oil emulsion to improve steadily and or oxidation. However, the maximum incorporation of fibers in different food products differs because it may cause undesirable changes in the color and texture of foods. Dietary fiber addition to extend the freshness of bakery products because of its ability to retain water. Fiber can adjust the size of a loaf of bread, flexibility and suppleness of a piece of bread and packets of bread loaf. and enhanced into dairy products affect the gelation, sensory and rheological properties ,Mudgil, & Barak, (2013).

Wheat bran is rich in dietary fiber, which improves the flour nutritional content and also endows the flour with a richer flavor. However, a high content of

insoluble dietary bran fiber may badly compromise the processing and edible quality of flour products. One study was conducted to explore ways to decrease the negative effects by using fermented bran, which showed longer dough extensibility and stability and better overall steam bread texture. This provided an innovative way to increase the dietary fiber content of steam bread. Research demonstrated how the complex additives including sodium carboxymethyl cellulose (CMC-Na) affect the storage property of steamed bread during frozen dough storage. Results showed that adding complex additives could enhance gas-holding capacity of gluten and maintain yeast activity upon frozen storage. Another research was performed to investigate the quality of fresh wet noodles made from different flour milling streams. The basic composition, texture properties, cooking characteristics, and moisture status of the noodles were compared. Results indicated that as storage time increased, the springiness of fresh wet noodles gradually decreased, while the hardness increased, Guo, et al (2018)

Food processing includes thermal treatments like boiling, cooking and canning. These treatments cause change in the texture of the fiber. Rodríguez, et al (2006). The different processing treatments have different effects on the insoluble DF, and soluble DF and total DF of selected cereals and legumes. The changes after various treatments. In samples with high protein content like soya beans, both insoluble DF and soluble DF increase with thermal treatments that may be attributed to the production of Millard reaction products Azizah, & Zainon, (1997). Changes of heat treatment in dietary fiber content depend on several factors, the most important of grain and beans type, and the method and duration of treatment. In addition, the results obtained also vary with the analytical method applied. For foods that are not eaten raw, such as beans, and data on dietary fiber content of processed foods are much more than those of the importance of raw

foods cooking five types of beans by the three different methods. Ordinary and microwave cooking reduced NDF by 21.7–27.3% and 21.0–24.5% respectively. A 28.5–35.3% reduction in NDF content was observed upon cooking the food legumes in a pressure cooker. Beans were cooked for different time periods in order to achieve a uniform degree of tenderness, from the result, that the dietary fibre components of these five food legumes were reduced to various extents as a result of cooking by the three different methods. In order to minimize the losses of dietary fibre, it is suggested that legumes should be cooked, either by the ordinary method or in a microwave oven instead of a pressure cooker. Shah, (2004). Wheat and barley flours heating at 100°C increase of water extracts viscosities as a result of conversion of the insoluble dietary fiber into soluble dietary fiber. Căpriță, et al (2011). The green leafy vegetable contains quantity of protein and dietary fibre, cooking and blanching have effect on the nutritional values of the vegetables. Cooking the leafy vegetables caused only small changes in total dietary fibre contents of the samples. This effect is redistribution from insoluble to soluble fibre components. Ilelaboye, et al (2013). Thermal processing of vegetables had a significant effect on changes in contents of dietary fiber. The direction of these changes was dependent on the type of applied thermal processing. Boiled vegetables were characterized by significantly higher contents of dietary fiber and its fractions in comparison to steamed vegetables. An increased proportion of the cellulose and lignin fractions was found in cabbages after thermal processing in water. Komolka et al (2012).

VI. Application dietary fibre in food industry

The enrichment of foods with dietary fibres is an effective way to enhance nutritional and physiological aspects and to promote functionality by influencing rheological and thermal properties of the

final product, Yangilar, (2013). Dietary fiber has good physiological influences and have certain salutary properties which can improve the quality of food products like eating quality, and shelf stability the gums and pectin, added technological value to food products fiber as several advantages, particularly for the low-viscosity fibers, Tunland, & Meyer, (2002). The by-products of food processing fruits and vegetables or algae and cereal good and cheap source of dietary fiber in recent research concerning dietary fibres, it is made wide knowledge of their functional properties added to food products that provide advantageous dietary fibre and bioactive compounds. They serve as non-caloric bulking agents, enhance water and oil retention, and improve emulsion and oxidative stability Elleuch et al (2011). The production of hamburgers with partial substitution of beef with cashew apple residue improved the product, which presented high nutritional quality and was rich in or had high dietary fiber content and low in fat when compared to conventional ones, and was higher in proteins when compared to vegetable hamburgers. They produced a good yield and a lower rate of shortening when compared to the control sample. The addition of up to 10.7% of cashew apple residue did not change significantly the sensorial impacts in terms of taste when compared to the control sample. Therefore, the product prepared with partial substitution of meat with this residue can be considered a very feasible product to be commercialized in food Market. Pinho et al (2011). Improvement in nutritional properties. of beef burgers and increase in protein content (16.61%) and decreased energy value by the addition of orange albedo fiber and burgers with adding albedo become less hard and the cooking properties were improved, Eldemery, (2010). The addition fibre of both pea and potato to reduced-fat beef burgers increased their overall acceptability to a level similar to that of a normal fat beef burger. A 3% w/w addition of fibres to beef burger formulations had a more favorable effect than a 1.5% w/w addition rate.

The addition of the fibres to the reduced-fat beef burger formulations prolonged the flavor intensity, The concentrations of flavor volatiles in reduced-fat beef burgers containing both pea and potato fibres at a 1.5% w/w addition level were similar to those in normal fat beef burgers, McDonagh et al (2004). The addition of dietary fibre to the bread making process help to enhancement of modification of textural properties, oil and water holding capacities, reduction of syneresis, also dietary fibre could effect in certain characteristics like water-binding, antisticking, fat mimicking and thickening capacities. and gel-forming, this improves the shelf-life of bread, especially when included in food products Kurek, & Wyrwicz, (2015). Extracted lemon fiber from lemon pomace and enhancement the bread. the hardness of bread increased with the increase of Lemon fiber but the cohesiveness, springiness, and specific volume decreased with the fiber substitution. Chang, & Shiau, (2015). In food products nutritional values, antioxidant status, rheological properties, and sensory attributes of baked products affect by addition of different types of fibers; Sivam, et al (2010). Dietary fiber has health benefits like lowering the level of cholesterol in the body and positive effect on bowel function and controlling blood sugar levels also dietary fiber has influence on rheological parameters of dough and shelf-life of bread and on sensory characteristics of bread Kurek, & Wyrwicz, (2015). While apple fiber is good dietary fiber source it can use in bread baking, apple fiber also can be added into cookie and muffin at a replacement level of 4% or less without large adverse effects on cookie and muffin quality Chen et al (1988). whereasthe cake recipe added different levels of 0, 5, 10, 15, 20%, Oat fiber and 30% (w/w, flour basis) that increasing the level of oat fiber result increase in batter density and consistency and cake volume also the cake crust and crumb became darker. addition of 20% oat fiber to cake can produce acceptable sensory characteristics Majzoobiet al (2015). Rheological and visco-elastic parameters of starch, gluten and flour

systems affected by the addition of cellulose fibre also the size of cellulose fibre addition cause significant differences in water absorption, stickiness of flour, Goldstein et al (2010).

This study evaluated the effect of the addition of four different types of dietary fibers on the rheological, physicochemical and sensory characteristics of yogurt. The four types of fibers (inulin, pea, oat and wheat) were added in the yogurt formulation in different proportions (1%–2.5%) using classical technology adapted to laboratory conditions. The obtained results showed that, the most viscous samples were obtained with wheat fibers addition (1% and 1.5%), while the best viscous characteristics were obtained for the samples with oat fibers addition (2% and 2.5%). The lowest syneresis value (38.86 ± 0.2) were observed for the samples with 1.5% pea fibers addition. Yogurt samples with the highest acceptance scores were samples with 2% wheat fibers and respectively with 2.5% pea fibers addition. All the tested fibers were compatible with the yogurt-manufacturing process. Therefore, the fibers addition in yogurt could be considered an alternative to incorporate dietary fibers in the human diet. Dabija, et al (2018)

Fibre and yogurt are well known for their beneficial health effects, together will constitute a functional food with commercial applications. this the conclude of studied the effect of fortification with date fibre, a by-product of date syrup production, on fresh yogurt. yogurt fortified with 1.5, 3.0 and 4.5% date fibre and yogurt with 1.5% wheat bran were prepared. Yogurt fortified with 3% date fibre control yogurt (without fibre) resulted with similar sourness, sweetness, firmness, smoothness and overall acceptability as the control yogurt, Hashim, et al (2009). Fiber can be used for improvement of some functional properties such as texture, water holding capacity, oil holding capacity, emulsification and gel formation, bulking agent in reduced-sugar applications, and shelf-life of processed foods, Rocı́o Rodrı́guez et al (2006). whilst

Improved the texture, viscosity and reduced whey syneresis of yoghurts by enhancement of camel's yoghurts with orange fibers also the fermented camel milk with orange fibers fortification bacterial growth and survival of probiotic bacteria, 4.5% orange fiber is an correct quantity to add in camel's yoghurt production, it is gave the highest flavor, texture, appearance and overall acceptability scores to the yoghurt fortified with orange fiber than control, Ibrahim, & Khalifa, (2015). The addition of orange and apple fibers into ice cream mixes yielded greater improvement in rheological properties and melting resistance compared with control and other experimental samples. However, the viability of *B. lactis* and taste-flavor scores were lower in samples with orange fiber. In the manufacture of probiotic ice cream, wheat fiber has potential to improve rheological and textural characteristics, while maintaining sensory

Properties and probiotic viability, Akalın et al (2018). The results demonstrated that fibre-enriched pasta could be produced by adding up to 15 per cent of dietary fibre into regular semolina-based pasta formulation, leading to acceptable products with matching characteristics of texture and colour compared to commercial products. Among the three fibre sources, oat bran (OB), whole barley flour, and resistant starch (RS) offered better characteristics of texture and taste, while RS featured the most desired golden colour. Although all three addition levels resulted in acceptable products, the lower addition level (5 per cent) led to the highest preference from the sensory panel, Makhlouf, et al (2019).

VII. Conclusion

Dietary fiber is plant material resistant to enzymatic digestion in human diet, It consisting cellulose, hemicelluloses, gums, mucilages, pectic substances and lignin etc. the main source of dietary fibre is in cereals, and nuts, fruits, vegetables . The methods of

analysis and physico-chemical properties of dietary fibre are discussed in this paper. The diets with high content of fibre have been reported to have a positive effect on health. the effect of food processing on the dietary fiber properties enzymatic and thermal treatments, which effect in the composition of total fiber. combination of fibre can change the consistency, texture, rheological behavior and sensory of the end products. Fortification of fiber in breakfast cereals, bread, cookies, cakes, yogurt, beverages and meat products has been reported with favorable results. by-products and pomace source of fibre enriched products at economical cost need immediate attention

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