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Variation of Magnetic Susceptibility of Nanoparticle Sized Copper Cobalt Ferrites

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ABSTRACT

The polycrystalline aluminium substituted nano-particle sized copper cobalt ferrite samples CuxCo1-xFe2-2yAl2yO4 (where x= 0.0, 0.2, 0.4, 0.6, 0.8, 1.0; y= 0.05, 0.15 and 0.25) have been prepared by standard ceramic technique. Phase formation is investigated using X-ray diffraction, Infrared absorption technique and Scanning electron microscope technique. The lattice constants of the all samples are evaluated from x-ray diffraction data. The Magnetic susceptibility decreases with aluminium and copper content.

Keywords: Polycrystalline, nanoparticle size, standard ceramic technique and Inverse cubic spinel, Magnetic susceptibility

I. INTRODUCTION

In a way, every material utilized today is a composite. Composite materials are a physical mixture of two or more compatible micro or macro constituent particles which differ in form and chemical composition and are essentially insoluble in each other. Composite materials are best suited for scientific applications which could not be achieved by any one component acting on its own. Ferrite / ferroelectric composites are termed as magneto electric (ME) composites due to the coupling between the electric and magnetic fields in the materials. The conversion of magnetic to electric fields in such ME composite originates from the elastic interaction between ferrite and ferroelectric subsystems [1]. In the presence of the magnetic field, the magnetostriction in the ferrite phase gives rise to mechanical stresses that are transferred to the ferroelectric phase, resulting in electric polarization of the ferroelectric phase owing to its magneto electric effect. ME materials find applications as smart materials in actuators, sensors, magnetic probes, phase inverters, rectifiers, modulators, and transducers in solid state microelectronics and microwave devices [2,3].

Spinel ferrite nanoparticles are being intensively investigated in recent years because of their remarkable electrical and magnetic properties and wide practical applications in information storage system, ferro-fluid technology, magnetiocaloric refrigeration and medical diagnosis [4]. Among the spinels, mixed Zn ferrites and especially Ni–Zn ferrites are widely used in applications like transformer cores, chokes, coils, noise filters

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recording heads etc. [5]. While Ni–Zn ferrite posses higher resistivity and saturation magnetization, cobalt ferrite possess high cubic magneto crystalline anisotropy and hence high coercivity. The high coercivity is driven by large anisotropy of the cobalt ions due to its important spin orbit coupling. It is ferromagnetic with a Curie temperature (T_c) around 520°C, [6] and shows a relatively large magnetic hysteresis which distinguishes it from rest of the spinels. The synthesis of ultra fine magnetic particles has been extensively investigated in recent years because of their potential applications in high density magnetic recording and magnetic fluids [7]. Among the current methods for synthesis of mixed ferrite the combustion reaction method stands out as an alternative and highly promising method for the synthesis of these ferrites [8]. Magnetic properties measured at room temperature by vibrating sample magnetometer (VSM) reveal an increase in saturation magnetization with increase in cobalt concentration [9].

II. EXPERIMENTAL

Materials:

High purity starting materials are used as Cobalt Oxide (CoO):- 74.9326 gm, Copper Oxide (CuO):- 74.5454 gm, Ferric oxide(Fe₂O₃):- 159.6922 gm, Aluminum Oxide (Al₂O₃):- 101.9612 gm

Preparation of ferrite:

Nano crystalline powder samples of Cu_xCo_{1-x}Fe_{2-2y}Al_{2y}O₄ (where x= 0.0, 0.2, 0.4, 0.6, 0.8, 1.0; y = 0.05, 0.15 and 0.25) were prepared by the standard ceramic technique. Starting materials CuO, CoO, Fe₂O₃ and Al₂O₃ of AR grade obtained from Sigma – Aldrich, India were used. These samples were heated at ramping rate of 80 °C hr ⁻¹ at 1000°C for 48 hours. XRD and IR analysis revealed the cubic spinel structure of the synthesized samples and functional groups in the samples respectively. The absence of any extra line confirms the formation of single phase ferrite. The average particle size 'D' was determined from line broadening (311) reflection using the Debye Scherer formula discussed elsewhere [10]. Calculations of lattice constant, physical density, X-ray density, porosity, site radii and ionic bond lengths on both sites were calculated by using formulae discussed elsewhere [11] and graphically shown in fig.4. Infrared absorption spectra of powdered samples were recorded in the range 350-800 cm⁻¹ using Perkin-Elmer FTIR spectrum and spectrometer by KBr pellet technique and presented in (fig.2). The scanning electron microscopes are shown in fig.3

III. RESULTS AND DISCUSSION

The X-ray diffraction patterns of the samples are presented in (fig.1). Powder X-ray diffractometer of the ferrite samples reveals the single phase spinel structure, as well defined reflection is observed without any ambiguity. The diffraction peaks are corresponding to (200), (311), (400), (422), (333/511), (440) and (533) planes. The lattice constants 'a' and 'c' for all prepared samples are calculated by using prominent (311) XRD peak. The calculated and observed values of inter planer distance (d) are found in good agreement with each

other for all reflections. The physical density (dB), x-ray density (dx), and porosity (p), are calculated from the formulae given by Gadkari et.al [12].

From the calculations of lattice constants 'a' and 'c' for all the prepared ferrites it is observed that c >a and tetragonality ratio (c/a) is found in the range of 1.03 to 1.07. This result is in good agreement with previous report [13-14].In this present report tetragonality ratio for copper ferrite is 1.06. It means 70% copper resides on B site and it exhibits prorate type distortions in the crystal lattice. The previous report [15] well supports the present results reported this communication. Both Fe³⁺ and Cu²⁺ are John-Teller ion which produces prolate type distortions on (B) site and hence c >a and (c/a) = 1.06. Therefore copper ferrite exhibits tetragonal spinel structure in host crystal lattice of cobalt ferrite. In addition of copper content in tetragonality ratio is found increasing but due to addition of aluminium tetragonality ratio deceases. It means that Al³⁺ and copper suppress the tetragonal prolate type.

The crystallite sizes (t) of all the prepared samples were computed by Scherer rule utilizing the peak width at one-half intensity of the maximum intensity peak (311).





The Al (y = 0.05-0.25) doped copper cobalt ferrite samples show a higher grain growth and the crystallite size (t) lies in the extent of 52.53-94.4 nm. The mean particle size calculated from diffractograms is in the range of 50 to 100 nm. That suggest the particles in the ferrites samples are fine and there is continuous grain growth in all compositions. It gives the confirmation of suitable microstructure formation in all compositions.

The width of the reflection peak (311) for all the compositions is approximately the same due to the nearly equal particle size.

The infrared absorption spectra are showing two distinct absorption bands v_1 due to tetrahedral (A) site interstitial voids near 600 cm⁻¹ and other v_2 due to octahedral (B) site interstitials voids near 400 cm⁻¹. Our results in this present communication are well supported by previous reports [16, 17].



Figure 2: Absorption spectra for system Cu_xCo_{1-x}Fe_{2-2y}Al_{2y}O₄

The close inspection of all micrographs revealed that there is continuous grain growth with well – defined grain boundaries formed. The present system shows multi domain behavior. No exaggerated grain growth is observed in any composition. The average grain size is found to decrease with increase in Al content in copper cobalt ferrite. However in the present system the grain growth shows generally a decreasing trend with aluminum content, which is rather expected because of multi-domain behavior of these compositions in copper cobalt ferrite. Grain growth is almost accompanied with grain size, which is increasing with copper and aluminum content. So it appears that copper and aluminum content favors the grain growth. The scanning electron micrographs shown below



Fig: 3 (A) to (F) scanning electron microscopes of Cu_xCo_{1-x}Fe_{2-2y}Al_{2y}O₄:

- (A) KSS 100-Cu₀Co₁Fe_{1.9}Al_{0.1}O₄,
- (C) KSS 300- Cu₀Co₁Fe_{1.7}Al_{0.3}O₄, (D) KSS 310- Cu₁Co₀Fe_{1.7}Al_{0.3}O₄,

(E) KSS 500- Cu₀Co₁Fe_{1.5}Al_{0.5}O₄ & (F) KSS 510- Cu₁Co₀Fe_{1.5}Al_{0.5}O₄

The susceptibility is measured at room temperature [Fig. 2(a)] then susceptibility is found increasing up to 20 % of copper content and thereafter decreases. The susceptibility is measured at various temperatures [Fig. 2(b)], the compositions shows gradual decrease in normalized susceptibility with temperature which suggest that they exhibit super paramagnetic (SP) structure having fine particles. The susceptibility is decreases and curie temperature also shifts towards minimum value as copper as well as aluminum content increases.

(B) KSS 110- Cu1CooFe1.9Alo.1O4,





IV. CONCLUSIONS

Copper cobalt ferrite is partially inverse spinel ferrite. Addition of Al^{3+} ions replaces Fe^{3+} on (B) site resulting in increase of lattice constant a, decrease in ionic radii(R_A) and bond length(O-A). The lattice constant obtained from XRD data shows increases. The A. C. susceptibility goes on decreasing with copper and aluminum content.

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DC Resistivity of La3+ Substituted Mg-Zn Ferrite Nanoparticles by Co-Precipitation Method

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ABSTRACT

Lanthanum (La) substituted magnesium zinc ferrite nanoparticles with general formula Mg0.6Zn0.4La2yFe2-2yO4 (where y = 0.00, 0.05, 0.10, 0.15, 0.20 and 0.25) have been synthesized by coprecipitation method. The XRD analysis was carried out to confirm the single –phase cubic structure of La3+ substituted Mg-Zn ferrite. The nature of DC resistivity of ferrite was studied with substitution of La3+ content. The effects of La3+ substitution in Mg-Zn ferrite on structural and electric properties were studied.

Keywords: Lanthanum, Mg-Zn ferrites, Co-precipitation, DC Resistivity,

I. INTRODUCTION

Ferrites are usually non-conductive ferrimagnetic ceramic material. Most of the ferrites have a spinel structure [1]. The general formula of a spinel can be written as AB₂O₄. Nano-particles of mixed spinel ferrites have been the subject of current interest because of their interesting electric, optical and magnetic properties, which are considerably different from that of their bulk ferrites [2]. The ferrites are also widely used in high frequency cores, antennas, high frequency transformers, deflecting coil, motor generator and microwave devices such as modulators, phase shifter and circulators etc.[3]. The coercive force is related with saturation magnetization, anisotropy, internal stresses and porosity. The ferrites having low coercive force (HC) is known as Soft ferrites [4]. Generally, soft ferrite shows high electrical resistivity, superior magnetic and structural properties and hence they have low eddy current losses at high frequency [5]. Demand for electronic and computer components with high density and light weight performance is greatly increasing, which step up the demand for soft ferrites with high performance and thus contributes to the development of soft magnetic ferrites on the direction of higher frequency and lower power consumption [6].

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II. EXPERIMENTAL

2.1. Synthesis of La³⁺ substituted Mg-Zn ferrite

The Mg_{0.6}Zn_{0.4}La_{2y}Fe_{2-2y}O₄ (where y= 0.00, 0.05, 0.10, 0.15, 0.20 & 0.25) have been prepared by the oxalate co-precipitation method as per reported in earlier literature [7]. The high purity AR grade starting materials MgSO₄.7H₂O, ZnSO₄.7H₂O, LaSO₄.7H₂O and Fe₂SO₄.7H₂O were used for preparation of samples. These chemicals were weighted in desired stoichiometric proportion and dissolved in distilled water. The pH of the solution was maintained at 4.8 by drop wise addition of concentrated H₂SO₄. The resulting solution was heated at 80 °C for 1 h in order to complete the ionization of metal sulfates. The precipitating regent was prepared in distilled water by adding required proportion of AR grade ammonium oxalate. Ammonium oxalate was taken in burette and was added drop by drop until the precipitation was formed. The coprecipitate product was dried and calcined at 450 °C for 5 h in air. The calcined powders were milled in an agate mortar with AR grade acetone as a base. The powders were pre-sintered at 700 °C for 5 h. The presintered powders were pressed under hydraulic pressure of 5 tones /cm³ to form pellet using polyvinyl alcohol as binder. Then pellets were finally sintered at 900 °C for 12 h.

2.2. Characterization Techniques

XRD patterns of lanthanum substituted magnesium zinc ferrites sintered at 900°C for 12h were recorded by Philips X-Ray Diffractometer model PW 1710 using Cu Ka radiation ($\lambda = 1.5405 \text{ A}^\circ$). Two probe method was used for measurement of the dc electrical resistivity of ferrite in the temperature range 25°C to 575°C. The resistivity was obtained by using formula $\rho = \frac{\pi r^2}{t} \times \frac{V}{I} = \frac{\pi r^2 R}{t}$, Where, t is thickness and r is radius of the pellet in cm.

III. RESULTS AND DISCUSSIONS

3.1. XRD studies

The XRD patterns of Mg_{0.6}Zn_{0.4}La_{2y}Fe_{2-2y}O₄ (where y = 0.00, 0.05, 0.10, 0.15, 0.20, 0.25) ferrite system sintered at temperature 900°C for 12h are shown in Fig. 1. The XRD patterns reveals the well resolved, sharp and intense peaks corresponding to planes (220), (311), (222), (400), (422), (511), (440), (620) and (533). The peaks obtained in the diffractogram closely match the data in the JCPDS file card number (04-002-5442). The XRD peak pattern corresponds to all allowed planes, which hint outs single phase cubic structure with the traces of secondary phase. Moreover, the peak at 2θ = 32.10° corresponds to plane (121) which is attributed to secondary phase for LaFeO₃ indexed as per ICDD file No. 01-74-9045. With increase in La content, intensity of characteristics peak (311) for Fe₂O₄ gradually decreases, while intensity of peak (121) of LaFeO₃ increases. It implies that the substituted La³⁺ ion has a solubility limit in the spinel lattice.





The degree of substitution of Fe^{3+} by La^{3+} ion is limited in the spinel lattice due to larger ionic radii of La^{3+} ions compared to Fe^{3+} ions. There is always some La^{3+} ions do not enter into spinel lattice. These La^{3+} ions react with Fe^{3+} ions and form second phase $LaFeO_3$ usually locating at the grain boundaries. Similar observation have been reported in lanthanum substituted nickel [8], Cadmium [9] and Ni-Zi ferrites [10, 11].

3.2. DC Resistivity study



Fig.2: Variation of dc resistivity with inverse temperature for Mg0.6Zn0.4La2yFe2-2yO4 ferrite system

The variation of log of dc electrical resistivity (logp_{dc}) as a function of inverse of temperature (1000/T) for various composition of Mg0.6Zn0.4La2yFe2-2yO4 ferrite is shown in Fig.2, The dc resistivity of the ferrites gets decreased with an increase in temperature indicates semiconducting behavior of the ferrites. All the samples show the break at Curie temperatures due to the change in conduction mechanism [12]. The slope change at Curie temperature corresponds to the samples transform from an ordered ferrimagnetic state to disordered paramagnetic state [13]. The value of Curie temperature obtained from the graph of $\log p_{dc}$ verses 1/T is calculated. The Curie temperature decreases with increase of La³⁺ content. It is due to the nonmagnetic nature of La³⁺ ions, which may break linkage between magnetic cations [14]. Rare earth La³⁺ ions have a strong preference to occupy on octahedral site and therefore replace Fe³⁺ ions at octahedral site (B) in spinel lattice by La³⁺. Upon increase in the La³⁺ ions in B-site, A-B interaction weakens. Thus the decrease in Curie temperature is probably due to weakening of the A-B interaction. Similar observations have also been reported by Patil et al. [15]. The conduction phenomenon in polycrystalline ferrites was explained on the basis of Verwey and de Boer mechanism [16]. The conduction in ferrites is due to hopping of electrons between Fe²⁺ and Fe³⁺ ions on the octahedral (B) sites. In addition of lanthanum in Mg-Zn ferrite, it found that, Zn²⁺ ion have strong tendancy to occupy A-site and Mg²⁺ ion have strong preference to occupy B-site, While La³⁺ preferencelly occupy to octahedral B site, where it replaced Fe³⁺ ions in the B-site as per the modified cation distribution in magnetic study. The resistivity of the ferrite is controlled by Fe³⁺ concentration on B-site. The increase in resistivity with La³⁺ content is due to overall decrease in Fe³⁺ ions concentration on B-site. It causes decrease in hopping of electrons between Fe²⁺ and Fe³⁺ ions, results in decrease in conduction in ferrite with increase of resistivity [17]. Several researchers have been reported that resistivity of ferrites increases with the substitution of rare earth [18]. Gul and Ahmed also reported the effect of grain size, porosity and grain boundary area on resistivity of ferrite [19]. It is found that one of the factors for higher resistivity in ferrite is the decrease in grain size upon the addition of lanthanum. Smaller grain size produces larger number of insulating grain boundaries which produces inhomogeneous structure and greater energy is required for electron conduction which affects on AC and DC resistivity of ferrites [20].

IV. CONCLUSIONS

In conclusion, we report the preparation of lanthanum substituted magnesium zinc ferrites by coprecipitation method. A study on DC resistivity shows all sample have semiconducting behavior and break at Curie temperature. The conduction phenomenon in polycrystalline ferrites was explained on the basis of Verwey and de Boer mechanism. The increase in DC resistivity is due to low concentration of Fe^{2+} ions, which is responsible for decrease in electronic polarization. The increase of dc resistivity with La content was mainly attributed to decreases in drift mobility with lanthanum content. This study reveals that Lathanum substitution alters the structural and electric properties of Mg-Zn ferrites.

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Self-Focusing of Gaussian Laser Beam in Collision less Plasma with Linear Absorption

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ABSTRACT

In the present work, authors have studied the effect of linear absorption on the self-focusing of Gaussian laser beam propagating in the collisionless plasma. The non-linear dependence of the dielectric constant inside collisionless plasma is mainly due to the ponderomotive force. The field distribution in the medium is expressed in terms of linear absorption coefficient as well as beam-width parameter. By following Akhmanov's parabolic equation approach under Wentzel-Kramers-Brillouin (WKB) approximation and Paraxial approximations, the differential equation is set up for the beam width parameter f which is solved numerically. It is noticed that the absorption coefficient plays an important role in propagation of Gaussian laser beam in collisionless plasma. The graphical results are presented and are discussed at the end.

Keywords: Gaussian laser beam, Collisionless Plasma, Linear absorption, Self-focusing.

I. INTRODUCTION

With the invention of laser nearly six decades (1960-2020) ago, a fascinating new field of research known by the name "Nonlinear Optics" is introduced to the scientific community. Nonlinear optics has its origin when researchers P.A. Fraken and his co-workers in 1961 noticed that a weak optical signal at 3472 Å could be generated in quartz crystal when the material is illuminated with a high power Ruby laser at 6943 Å on optical second-harmonic generation in 1961 the theoretical work of J.A. Armstrong and his co-workers on optical wave mixing in 19621–3. Self-focusing is one of the phenomena in which the intense beam of laser light incident on material medium changes the optical properties in such a way that beam comes to focus within the medium. There are three major mechanisms that lead to a change in the dielectric constant of plasma in laser-plasma interaction, as follows: (i) the relativistic effect (ii) the collisional and (iii) the ponderomotive force4–6.

With the availability of high power laser beams, a large number of interesting nonlinear phenomena have been studied, both theoretically and experimentally. The redistribution of carriers is caused by the pondermotive force and is mainly important in collisionless plasmas. When an intense laser beam propagates

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through collisionless plasma, the drift velocity of electrons is relativistic so that their mass is intensity dependant but for long pulse experiments, the relativistic effects can be ignored and ponderomotive force of the beam nonlinearity perturbs electron density resulting in the excitation of electron plasma wave7,8. Light absorption has played an important role in studies on the self-focusing of laser beams in different situations. The contribution of light absorption has been ignored in the most of investigations on self-focusing of laser beams in plasmas9–14. Furthermore, Navare et al.15, M. A. Wani et al.16, L. Ouahid et al.17, R. Kashyap et al.18, T. U. Urunkar et al.19, K. M. Gavade et al.20, B. D. Vhanmore et al.21 and S. D. Patil et al.22–25 have investigated the effect of linear absorption on the self-focusing of a Gaussian, Chirped Gaussian, Airy– Gaussian, q-Gaussian, Gaussian, Cosh-Gaussian, elegant Hermite-cosh-Gaussian, Cosh-Gaussian, Gaussian laser beam respectively by considering the different nonlinearities in different situations. The aim of the present investigation is to study the effect of linear absorption on the self-focusing of Gaussian laser beam propagating in the collisionless plasma. The present analysis is carried through parabolic equation approach under WKB and paraxial approximations.

II. THEORETICAL FRAMEWORK

Consider the propagation of Gaussian laser beam in homogeneous collisionless plasma along the z-direction, initial intensity distribution of Gaussian laser beam at z = 0 can be expressed as

$$\bar{\mathbf{E}}\bar{\mathbf{E}}^{*} = E_{0}^{2} \exp\left(-\frac{r^{2}}{r_{0}^{2}}\right), \tag{1}$$

where E_0 is the amplitude of Gaussian intensity distribution, r is the radial coordinate of cylindrical coordinate system, r_0 is the initial beam width of the laser beam. The wave equation governing the electric field \bar{E} of the laser beam in homogeneous plasma along with the effective dielectric constant ϵ , in the cylindrical co-ordinate system is given by,

$$\frac{\partial^2 \bar{E}}{\partial z^2} + \frac{\partial^2 \bar{E}}{\partial r^2} + \frac{1}{r} \frac{\partial \bar{E}}{\partial r} + \frac{\omega^2}{c^2} \varepsilon \bar{E} = 0$$
(2)

When a laser beam propagates through homogeneous gaseous plasma, the effective dielectric constant changes significantly and can be, in general represented as5

(3)

$$\varepsilon = \varepsilon_0 + \phi (EE^*) - i\varepsilon_i$$

where $\epsilon_0=1-(\[\[\ensuremath{\omega_p}\] ^2/\ \ensuremath{\omega^2}\)$ is linear part and φ is nonlinear part of the dielectric constant, $\[\ensuremath{\omega_p}\]$ is the plasma frequency $\[\[\ensuremath{\omega_p}\] ^2=(4\pi\ n_e\ e^2/\ m_0)\)$, here e, m_0 and n_e are the charge of electron, rest mass of electron and density of plasma electrons in the absence of laser beam respectively and $\[\ensuremath{\varepsilon_{-i}}\]$ takes care of absorption. The second term in the equation (3) is the nonlinear dielectric constant for collisionless plasma can be represented as5

$$\phi (EE^*) = \frac{\omega_p^2}{\omega^2} \left[1 - \exp\left(-\frac{3m \, \alpha EE^*}{4M}\right) \right], \qquad (4)$$
with
$$\alpha = \left(\frac{e^2 M}{6 \, k_B T_0 \omega^2 m^2}\right),$$

where M, m, k_B and T_0 are mass of ion, mass of electron, Boltzmann constant and equilibrium plasma temperature respectively. By using WKB and paraxial approximations the coupled equations in terms of eikonal S and intensity of laser beam A_0^2 can be expressed as

$$2 \frac{\partial S}{\partial z} + \left(\frac{\partial S}{\partial r}\right)^2 = \frac{\omega_p^2}{\varepsilon_0 \omega^2} \left[1 - \exp\left(-\frac{3m \, \alpha E E^*}{4M}\right) \right] + \frac{1}{k^2 A_0} \nabla_{\perp}^2 A_0 \tag{5}$$

And
$$\frac{\partial A_0^2}{\partial z} + \frac{\partial S}{\partial r} \frac{\partial A_0^2}{\partial r} + \left(\frac{\partial^2 S}{\partial r^2} + \frac{1}{r} \frac{\partial S}{\partial r} - k \frac{\varepsilon_i}{\varepsilon_0}\right) A_0^2 = 0. \tag{6}$$

The solution for equations (5) and (6) which satisfies the initial conditions for a (6)

The solution for equations (5) and (6) which satisfies the initial conditions for a Gaussian beam's intensity distribution is as follows:

$$S = \frac{r^2}{2f} \frac{\partial f}{\partial z} + \phi(z), \tag{7}$$
And

$$A_0^2 = \frac{E_0^2}{f^2} \exp\left(-\frac{r^2}{r_0^2 f^2} - 2k_i z\right),$$
(8)

where ϕ is the axial phase and k_i is the absorption coefficient. By following the approach given by Akhmanov et al.4 and its simple extension by Sodha et al.5 the dimensionless beamwidth parameter f is obtained as,

$$\frac{d^2 f}{d\xi^2} = \frac{1}{f^3} - \frac{3m \, p \, \rho_0 \, e^{-\frac{3m \, p \, e^{-2k_i \xi}}{4M f} - 4k_i^{'} \xi}}{4 \, M \, f^3} \tag{9}$$

where $\xi = z/R_d$ known as dimensionless distance of propagation, $p = \alpha E02$ is the initial intensity parameter, $R_d=k r_0^2$ is known as Rayleigh diffraction length, $\rho_0 = (\omega_p r_0)/c$ is the normalized equilibrium beam radius and $k_i^{+}=k_i$ R_d is the normalized absorption coefficient. The equation (9) can be solved numerically with appropriate boundary conditions such as f = 1, $\xi=0$ and $\partial f/\partial z=0$. By using critical condition in equation (9) one may obtain equilibrium beam radius as follows. Here p is known as critical beam power.

$$\rho_0 = \sqrt{\frac{4M}{3m \, p \, e^{-\frac{3m \, p \, e^{-2k_i \dot{\xi}}}{4M} - 4 \, k_i \dot{\xi}}}} \tag{10}$$

III. RESULT AND DISCUSSION

Equation (9) is a nonlinear, ordinary second order differential equation which shows the variation of dimensionless beam-width parameter f with respect to normalized propagation distance ξ into the collisionless plasma. First term on the right hand side of the equation (9) is the diffraction divergence which is responsible for defocusing and second term is the convergence arising from the collisionless nonlinearity and also depends on normalized absorption coefficient k_i^' which is responsible for self-focusing of the beam. The equation (9) is a second order nonlinear ordinary differential equation and is solved numerically by choosing following laser-plasma parameters: $\omega_p = 1.7760 \times 1015 \text{ rad/s}$, $r_0 = 20 \times 10-4 \text{ cm}$, $c = 3 \times 1010 \text{ cm/s}$, n0 = 1018 cm-3, $\rho_0=65$, $p = \alpha E0.2 = 10$, to study the effect of linear absorption on the self-focusing of the beam in collisionless plasma.



Figure 1: Dependence of normalized equilibrium beam radius ρ_0 as a function of initial intensity parameter p. $\omega_p = 1.7760 \times 1015 \text{ rad/s}, r_0 = 20 \times 10-4 \text{ cm}, n0 = 1018 \text{ cm}-3, \rho_0 = 65, p = \alpha \text{EO } 2 = 10.$



Figure 2: Variation of beam-width parameter f as a function of normalized propagation distance \Box for different linear absorption coefficients in collisionless plasma (k_i^'=0.00,0.02,0.04,0.06,0.08).

Figure 1 shows critical curve which is plotted from Equation (10). In figure 1 three distinct regions are observed. The region above the critical curve (supercritical region) corresponds to self-focusing region while the region below the critical curve (subcritical region) corresponds to defocusing region and for any point on the critical curve the self-trapping of the laser beam is observed. Figure 2 shows the variation of beam-width parameter f as a function of normalized propagation distance \Box for different absorption coefficients in collisionless plasma (k_i^'=0.00,0.02,0.04,0.06 and 0.06). In figure 2 for k_i^'=0.00, i.e. in the absence of linear

absorption, the oscillatory self-focusing of the laser beam in collisionless plasma is observed. By taking into consideration the absorption, the self-focusing of the laser beam gets destroyed. As a result, the linear absorption defeats the effect of self-focusing, and the beam subsequently becomes too weak to control diffraction, resulting in quick divergence due to high energy attenuation. The longer propagation of laser beam in plasmas decreases due to absorption. In presence of absorption alone the energy of the beam decreases as [(exp)] [10](-2k_i z), which is equivalent to a weakening of the nonlinearity effect.

IV. CONCLUSION

We have studied the effect of linear absorption on the self-focusing of Gaussian laser beam propagating through collisionless plasma by using parabolic equation approach under WKB and paraxial approximations. The following important conclusions are drawn from the present analysis:

- In the propagation dynamics of the laser beam in collisionless plasma, the controlling factors such as linear absorption coefficient, equilibrium beam radius, and initial intensity parameter play a vital role.
- With an increase in linear absorption in collisionless plasma, the self-focusing effect weakens.

The present results are of importance in various laser-plasma applications, where propagation of laser beam with confined energy over several Rayleigh lengths is required.

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Simulations Commercial BJT with Temperature for Space and Radiation Rich Environment Applications

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ABSTRACT

The temperature variations on electronic circuits employed to onboard plays a significant impact. In this investigation silicon NPN BJT response to irradiation has been studied at room temperature and temperature variation. A temperature variation dependent analytical model for total ionising dose induced excess base current in BJT's is tested. In this model base current dependent on temperature in irradiation parts have been captured. During irradiation all the three terminals of the devices are grounded. After irradiation, the base current is captured and the concentrations of oxide defects like oxide trapped charges and interface traps created during irradiations are calculated using simulated monte-carlo programming. The base current and defect density resulting from room temperature irradiations are used as inputs to simulations and analytical model experimental data obtained from measurements at room temperature and high temperature on irradiation parts are compared with the simulated results. This work shows that the simulations can support qualifications of the chosen devices for space applications and are functional at various temperatures.

Keywords: Bipolar Transistor, NPN, Temperature, Total ionizing dose, Base current.

I. INTRODUCTION

Bipolar circuits used for comparators and regulators used for large percentage of a space system's are important to understand as a part invention. The operation of the components used for these circuits can be significantly degraded by Total Ionizing Dose (TID) [1]. It has been observed that Low Dose Rate (LDR) Irradiation causes more degradation than High Dose Rate (HDR) Irradiation, for the same TID [2]. Space is a Low Radiation Dose Rate (LDR) environment. Since LDR exposures required long test time, part qualification at this rate can introduce prohibitively high costs to mission assurance. Due to this, the identification of numeral models, accelerated techniques, and test method to assist in the characterization of LDR sensitivity in linear bipolar circuits [3] has been proposed. BJT's and Bipolar circuits show degradation mainly due to emitter – base interface traps (Nrr) and passivation layer oxide trapped charge (Nor) defect build up in oxides.

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These build up defects in BJTs can increase recombination at the bipolar base surface can lead to an increasing in the base current $(I_B)[3]$.

In this paper we describe the temperature dependence of BJTs current voltage characteristics after the irradiation with 108 MeV Si⁸⁺ ions. We also calculate the defects produced in the irradiation region using Monte-Carlo code (SRIM- Stopping and range of ions in matter). These results has been correlated to electrical degradation.

II. EXPERIMENTAL METHODS

BJTs Device and Oxide Defects

The transistors considered for this study are of vertical NPN BJTs the experimental devices were fabricated in BEL (Bharath Electronics Limited, India). Radiation-induced degradation due to defects that build up in base bipolar oxides alter surface recombination, which results in the increase of base current in NPN BJTs. These defects are net positive oxide trapped charge (N_{DT}) and interface trap (N_{TT}). The data obtained from (SRIM) and data from the transistors were used to extract Non Ionising Energy Loss (NIEL) calculations as a function of TID.

SRIM Data

Table 1 SRIM simulated results for 110 MeV Si ion irradiation on silicon target.

Parameter		Value			
R (μm)		39.62			
Se (MeV cm ² /mg)		10.21			
Sn (MeV cm ² /mg)		7.698×10 ⁻⁰³			
NIEL up to R (MeV cm ² /g)		42.67			
Fluence 5x10 ⁹		1x10 ¹¹	1x10 ¹²	1x10 ¹³	
(ions/cm²)	JXIU	1x10	1110	1X10-	
TID (rad)	0.8174	16.348	163.482	1634.82	
D _d (rad)	3143.4	68268	6.8268×10 ⁵	6.8268×10 ⁶	

Table 1 depicts that the nuclear energy loss of 110 MeV Si⁸⁺ ion is much smaller than the electronic energy loss (3 orders of magnitude, Table. 1) in a Si-target material due to smaller elastic scattering cross-section. Therefore the maximum energy deposited to the material is expected mainly due to the electronic energy loss during its passage through the Si-material [5]. The device suffers non-uniform irradiation effects as the projected ion range (39.46 μ m) is lower than the device thickness (~ 600 μ m) and it is expected to implant at base-collector region. The damage caused due to the linear energy transfer [LET = S_e + S_n ~ 10.2177 MeV/ (mg/cm²)] in the Si target is obtained using TRIM calculations. LET dependent TID and NIEL dependent D_d are tabulated in table 1.

Pre-and post-irradiation test results

Radiation testing was performed at Inter University accelerating Centre (IUAC) New Delhi, India. Three devices were irradiated at room temperature (RT) LDR irradiation was performed 1PNA (particle nano

ampere current) to get desired irradiation fluence. The energy of irradiating ion as choosing so that it could penetrate into emitter base junction.

The fluence has been calculated by counting the charge collected at the Faraday cup placed at the target. The anther advantage of selecting low irradiation current is that BJTs are not damage due to the loss of irradiated ion energy (110 MeV Si⁸⁺ heavy ion) in the BJTs, (Heating effect will not be produced/the heat produced during the irradiation get transferred to the target).

Figure.1 show the base current I_B responses exposed at 110 MeV Si⁸⁺ ions for NPN BJTs. The data in these plots were collected at room temperature, 50 and 100 °C. The increase in base current with radiation can be fit approximately to

$$\Delta I_{B}=I_{SE}exp(\frac{q|VBE|}{n_{E}kT}),$$
(1)

Where ISE is the radiation-induced change in low-injection base leakage current, nE is the change in the low injection ideality factor, k is Boltzmann's constant, T is the junction temperature, and q is the magnitude of electronic charge. Plots of IB and VBE at constant VCE=4V.

Temperature data on BJT devices

Figure 1 - 3 shows the temperature dependent base current as a function of base – emitter voltage measured for un-irradiated and irradiated NPN BJTs to characterize the impact of thermal variation prior to and after ionizing radiation dose. The temperature testing was performed approximately 300 months after the radiation tests. No significant change was observed in the electrical response at room temperature between the end of the radiation testing and temperature testing. This showed that the defects produced during irradiations are permanent. Pre- and post unirradiated and irradiated devices were placed in a thermal chamber (hot air oven) with an internal thermocouple to automatically monitor the temperature near the devices during the tests. Temperature response testing was performed from 27 °C up to a maximum temperature of 100 °C in order to avoid annealing effects. Temperatures above 100 °C may lead to the annealing of some oxide defects (both interface and oxide traps) and a reduction in the excess base current measured for BJT [4]. Electrical measurements are performed a few minutes after the temperature is fixed in order to ensure thermal equilibrium during measurement. Each devices has been tested for electrical measurements before and after irradiation in order to test the effect of irradiation, it has been observed all devices show approximately same I-V characteristics before and after irradiation. Hence one devices were tested for each condition, electrical characterization at room temperature were performed after each temperature step in order to ensure no significant temperature dependent annealing of the parts of NPN BJTs [5].



Figure. 1, 2 and 3 show the pre-irradiation, 1×10¹¹ and 1×10¹² ions/cm² LDR irradiated base currents for NPN BJTs over the specified temperature range (27^o, 50^oC 100^oC).

It can be observed that both the pre- and post-irradiated PNP BJTs show similar trends, i.e., a monotonic increase in base current with increasing temperature. Similar trend can be observed for the pre- and post-irradiated NPN BJTs. Most of the earlier studies have indicated that the impact of displacement damage is marginal compaed with the total dose effect. However, it has been shown that total – dose irradiation may indirectly affect the silicon substrate by reducing the active p-type base dopant concentration, may lead to an increase in base current as shown in figure 4.



Figure. 4 show the base currents at |VBE| = 0.5 V as a function of temperature for un-irradiated and irradiated NPN BJTs respectively.

Temperature		Ib(A)			
٥C	Un irradiated	5×10 ⁹	1×10 ¹¹	1×10 ¹²	
27	48.66	126.666	394.66	1165.66	
50	147	161	884	1755	
100	317.66	3200	1488.33	1885.333	

Table 2: Variation in base current, I_B of BJT tested for different fluence of 110 MeV Si⁸⁺ ions at specified temperature range (27^o, 50^oC 100^oC)

The enhabced I_B is related to an increase in the surface recombination velocity, as the density of electrons and holes is coming more comparable, due to base neutralization. From the figure we can also see that there are large increase in the base current tested at higher temperatures (50°C and 100°C) due to increased surface recombination current at the base surface. An increase in the midgap-lavel interface-trap density in the low-field, thick oxide over the p-type base increases the recombination current, more importantly an increase in the positive-oxide-charge density modulates the base surface potential to even more strongly increases the surfaces recombination current [6-9].

The current gain of modern bipolar transistors in an ionizing radiation environment decreases due to increased recombination in the emitter-base depletion region [7-8,10-11]. The recombination centers are related to the net charge introduced into the oxide by ionizing radiation, since it is positive the depletion region spreads on the p-side of a PN junction. For NPN transistors, this means that the deplition region seperatres into relatively lightly dopped P-type base region. As the deplition region increases in size, recombination current increases at the oxide interface over the base and in the newly-deplitted silicon bulk. In BJTs the excess basee current depends on the number of interface states (recombination centers) near midgap and threshold. The excess base current due to changes in surface potential depends on the total radiation induced oxide charge at the bias condition these variations in excess base current is as shown in table 2.

III. CONCLUSIONS

This work reports the effect of 110MeV Si⁸⁺ ion irradiation on silicon NPN transistors devices with fluences of 5×10^9 ions cm⁻² to 1×10^{13} ions cm⁻². An effort is made successfully to correlate the electrical degradation with the non –ionizing energy deposition due to MeV ion irradiation using TRIM Monte Carlo Code. Fluence dependent TID and Dais calculated for 100 MeV silicon ion in silicon target. The shift in collector saturation current and collector emitter voltage is mainly due to the total displacement dose. In addition to these shifts, Si-ion irradiation causes increase in forward resistance of the collector emitter region.

The current gain of the transistors decreases with increases in silicon ion fluences. It has in addition been observed that the base current increases with increase in TID and test temperature. The excess base current due to changes in surface potential depends on the total radiation induced oxide charge at the bais condition. This is again related to the reduction of the base doping concentration after exposure. In BJTs the excess base

current depends on number of interface traps (recombition centres) near the midgap. At higher total doses, sufficient charge as the accumulated in the oxide to cause significant recombination to occur through-out the lightly doped based region. The swift heavy ion irradiation on silicon will result in increase in lattice temperature. Hence in the present device case the transistor performance is severely affected due to silicon ion irradiation. The switching time of the transistor may decrease due to an increased base currents as a function of silicon ion fluence.

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Green Synthesis and Characterization of CDS Quantum Dots Mediated by Aegle Marmelos Leaves

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ABSTRACT

Herein, we report the green synthesis of CdS quantum dots (QDs) by Aegle Marmelos leaves extract. Green synthesis method is novel, simple, eco-friendly, nontoxic compared to conventional physical and chemical methods. Aegle Marmelos used as a capping and reducing agent owing to their extraordinary medical applications. The synthesized CdS QDs characterized by various characterization techniques Such as X-Ray Diffraction (XRD) showing cubic structure with average particle size about 4 nm determined by using Debye Scherrer formula. Field emission scanning electron microscope (FE-SEM) reveals a spherical shape of CdS QDs.

I. INTRODUCTION

In past two decades green synthesis method is drawing more attention owing to its facile, nontoxic, ecofriendly and low temperature characteristics compared other methods. Green synthesis approach uses bioactive agents such as plant materials, microorganism and various biogases etc. The various nanomaterials are synthesized by green method such as CdS, CeO₂, Ag, ZnS, SnO2 etc.[1-5]. There are different methods are used for synthesis of CdS QDs by like chemical deposition [6], Hydrothermal [7], Sol-Gel [8], etc. In this method uses the collides with harmful chemicals. These can be avoiding if we used green synthesis plant extract approach.

Cadmium sulfide (CdS) is a direct band gap semiconductor with energy band gap $E_g = 2.42$ eV. The colour tunability of semiconductor QDs as a function of size is one of their most attractive characteristics. CdS is a promising material because of their applications in optoelectronics, photocatalysts, x-ray detectors, nonlinear optical material and as a window material for hetro-junction solar cells [9].

Aegle Marmelos leaves contains broadly alkoids, prphynols, terepnoids and other polyphenols, which are well recognized for their healing power toward variety of bacterial and fungal infections [10]. In the present research work we report green synthesis of CdS QDs mediated by *Aegle Marmelos*.

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II. MATERIALS AND METHODS

Cadmium Chloride (CdCl₂.H₂O), Sodium sulphide (Na₂S.H₂O) and Ethanol are easily available commercial materials. *Aegle Marmelos* leaves were gathered from local trees. Distilled water used as solvent in the method.

2.1 Synthesis of CdS QDs:

CdS QDs synthesized greens approach, typical synthesis in 5 ml extract of *Aegle Marmelos* leaves added 90 ml of distilled water in the proceeding step 0.2 gm of CdCl₂ was added and placed on hot plate with magnetic stirring at temperature 100°C for 2 hrs. After that 0.078 gm of Na₂S was added in the mixture and again kept for constant magnetic stirring for 2 hrs. Then final yellow colour product was filtered, centrifuged and finally dried at room temperature 12 Hrs. The final yellow powder was used for further characterisation.

III. RESULT AND DISCUSSION

X-ray Diffraction (XRD):

XRD pattern as shown in the figure 1. X-ray diffraction used to study crystal structure, nanoparticle size, interplanar spacing. The XRD peaks was found to be very broad which indicates formation of very small size QDs The diffraction peaks assigns at $2\theta = 26.9^{\circ}$, 46.78° and 53.5° which corresponds to the miller indices for the crystal plane of (111), (220) and (311) with cubic crystalline structures of synthesized CdS QDs, respectively, (JCPDS Card no.00-010-0454). XRD of prepared sample materials was found to be in good agreement with (JCPDS file no.00-010-0454). The average particle size was found to be 4 nm which was determined by using the Debye Scherrer formula i. e. nanoparticle size (D) = $(k \lambda)/(dcos\theta)$ Where, D is the particle in nm, K is crystallite shape factor a good approximation is 0.9 for spherical shape nanoparticles, λ is the X-ray wavelength used for X-ray diffraction, d is the full width at half the maximum (FWHM) in radians of the X-ray diffraction peak and θ is the Braggs' angle (deg.). [11]



Figure 1: XRD pattern of CdS QDs

Field Emission Scanning Electron Microscope (FESEM) study:



Figure 2: FESEM images of CdS QDs

The synthesized product of CdS QDs characterized by using FESEM technique which is used for the study of surface morphology. CdS QDs shows particles are nearly spherical in shape morphology with slightly agglomeration as shown in the figure 2.

IV. CONCLUSION

In summary, plant mediated synthesis of nanoparticles have several advantages over physical and chemical methods..CdS QDs synthesized by green synthesis method with leaves extract of *Aegle Marmelos*. The leaves extract bioactive components play vital role for formation of CdS QDs Moreover, the prepared CdS QDs average nanoparticle size was found to be 4 nm determined by using XRD technique. Field emission scanning electron microscope (FE-SEM) reveals a spherical shape of CdS QDs with agglomerate morphology and. Synthesized CdS QDs can be explored for various biomedical applications such as antibacterial, antibiofilm, antifungal, antiviral, anticarcinogenic and anticandidal activities.

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Electrodeposited Nanoleaves (NLs) like Mn₃O₄ thin film for electrochemical supercapacitor

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ABSTRACT

In the present study, we report here synthesis and characterization ofmanganese oxide (Mn₃O₄) thin films by potentiostatic electrodeposition for supercapacitor application. The structural and surface morphological behaviour of Mn₃O₄ thin film were carried out by using X-ray diffraction (XRD) and Scanning Electron Microscopy (SEM) study. The structural study of Mn₃O₄ thin film shows hausmannite tetragonal crystal structure. The surface morphological study showed that the formation of nanoleaves (NLs) of Mn₃O₄ thin film. The electrochemical supercapacitive performance of Mn₃O₄NLs was characterized by using cyclic voltammetry (CV), charging-discharging (CD) and electrochemical impedance spectroscopy (EIS) techniques. The Mn₃O₄NLs shows maximum specific capacitance of 460 F.g⁻¹ at scan rate 5 mV.s⁻¹and 92% cycling stability in 0.5 M Na₂SO₄ electrolyte solution. Hence, potentiostatically deposited Mn₃O₄NLs is best for energy storage application. **Keywords:** supercapacitor, electrodeposition, Mn₃O₄, XRD, FESEM, CV.

I. INTRODUCTION

In the 21th century more and more research focused on highly renewable and sustainable energy storage devices. Electrochemical capacitor or supercapacitor have gained more attention due to their excellent electrochemical properties such as, environmental friendly, fast charging and discharging rate, good reversibility, high power density, long cycle life and safety in operation. Due to this features electrochemical

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capacitor can be used in variety of potential applications such as, memory back up devices, portable electronic devices, hybrid electric vehicles, elevator, forklifts, cranes, lasers and industry [1-4]. The Electrochemical capacitor or supercapacitor mainly categorized into two typesviz, electrochemical double layer capacitor (EDLC) and Pseudocapacitor (PC). In EDLC, charge is stored electrostatistically, i.e charge accumulation takes place at the electrode/electrolyte interface. Example, carbon materials. In pseudocapacitor (PCs) faradic process takes place. Example, conducting polymers and Transition metal oxides (TMOs) etc. Electrode materials used in TMOs are RuO₂ [5], MnO₂ [6], Co₃O₄ [7], NiO [8], IrO₂ [9], Cr₂O₃ [10] and CuO [11] etc. Among these TMOs, Manganese oxide electrode is widely studied in supercapacitor because of better electrochemical performance, natural abundant, low cost, easy synthesis and non-toxic [12-13]. Manganese oxide also have several oxidation states such as, MnO, MnO₂, Mn₂O₃ and Mn₃O₄ etc. Among these oxides, Mn₃O₄ is one of the most stable state of manganese oxide and have attracted considerable attention due to its low cost, environmental friendly, natural abundant and good electrochemical properties [14-15].

Manganese oxide have been synthesized by different physical and chemical methods such as, hydrothermal method [16], co-precipitation method [17], sol-gel method [18], chemical bath deposition method [19], self-reacting microemulsion method [20], sonochemical method [21], electrodeposition method [22], room-temperature solid reaction [23] and SILAR method [24] etc. Among all the various methods, electrodeposition method is one of the best method for synthesis of metal oxides because of low cost, binder free, single step and large scale production. It also leads direct deposition of oxide/hydroxide electrodes on low cost substrates.Nguyen et al. [22] have reported nanoflakes like morphology of Mn₃O₄ thin film by cathodic electrodeposition method and studied their electrochemical properties. Porous and nanostructured material is key requirement for electrochemical capacitor because it provides large surface area, shorten the diffusion path of electrons and ions, which promotes the fast insertion and extraction of electrons and ions. Which improves the specific capacitance of the electrode [26].

In the present report, efforts have been taken to study structural, morphological and electrochemical supercapacitive behaviour of potentiostatically deposited Mn₃O₄ NLs for supercapacitor application.

2. Experimental:

2.2 (a) Characterization techniques

The crystal structural study of Mn₃O₄ NLs was carried out with the help of XRD using Bruker axes D8 Advance Model with copper radiation (K_{α} of $\lambda = 1.54$ A⁻) within 20 range between 20⁻ to 80⁻. The surface morphology ofMn₃O₄ NLs was carried out by using field emission scanning electron microscopy (FESEM) technique (Model: JSM-6160). The electrochemical supercapacitive study of Mn₃O₄ NLs was studied by using CV, GCD and EIS techniques by using electrochemical workstation (CHI 660 A).The electrochemical cell includes three electrode systems. Mn₃O₄ NLs was used as a working electrode, graphite was used as a counter electrode and saturated calomel electrode (SCE) was used as a reference electrode. The 0.5 M Na₂SO₄ was used an electrolyte solution for overall measurements.

3. Result and Discussion

3.1 XRD Study:

X-ray diffraction (XRD) techniques have been carried out to examine the crystal structure of the Mn₃O₄ NLs. Fig.1 shows the XRD pattern of Mn₃O₄ NLs in the 20 range from 20° to 80°. The observed diffraction peaks indexed in the XRD pattern of Mn₃O₄ NLs was well matched with JCPDs card no.89-4837. The XRD study shows hausmannite tetragonal crystal structure of electrodeposited Mn₃O₄ NLs. The peak marked with (SS) in the XRD spectrum is due to stainless steel substrate only.



Figure 1. X-ray Diffraction (XRD) spectra of Mn₃O₄ NLs.

The average crystallite size of Mn₃O₄ NLs was calculated by using the Debye's Scherer's equation,

$$D = \frac{0.9\lambda}{\beta \cos \theta} \quad \dots \quad (3)$$

Where, D is the crystallite size, λ is the wavelength of X-ray (1.54.4 A°) and β is full width at half maximum (FWHM).For determination of crystallite size, the most intense peak (121) is centered at FWHM in term of radian is 0.807. The crystallite size of Mn₃O₄ NLs is found to be 34 nm.



3.2. Surface Morphological Studies

Figure 2 : Scanning Electron Microscope (SEM) images of Mn₃O₄ thin film at (a) 100kX and (b) 200kX magnifications respectively.
Surface morphology of the Mn₃O₄ NLs was studied by using FESEM technique. Fig. 2(a-b) demonstrate the FESEM micrographs of Mn₃O₄ thin film with two different magnifications (100 kX and 200 kX) respectively. In Fig. 2(a) SEM micrograph of Mn₃O₄ thin film at low magnifications shows the compact and nanoflakes like morphology [28]. At high magnification in Fig. 2(b), the Mn₃O₄ thin film gives highly resolved, porous and interconnected Nano leaves (NLs) like structure. Such structures have a larger specific surface area, providing the active material to sufficiently react with ions in the solution, and hence reducing the electron transport distance [29]. Therefore, it enhances the electrochemical supercapacitive properties.

3.3 Supercapacitive studies:

3.3.1 Cyclic voltammetry (CV) studies:

The specific capacity of Mn₃O₄ NLs was carried out by using CV study. Fig. 3(a) display typical CV curves of Mn₃O₄ NLs at different scan rates such as; 5, 10, 50 and 100 mV/s within potential limit of +1.2 V to -1.2 V vs SCE, respectively.From CV curves, it is observed that as scan rate increases current under curve increases and the cathodic and anodic peaks shifts more towards positive and negative sideward. This result shows that current is directly proportional to scan rate, i.e. scan rate dependent current-voltage indicate that ideal capacitive behaviour of Mn₃O₄ NLs. Similar results reported by Dubal and More et al. prepared by Mn₃O₄ thin film by chemical bath deposition and spray pyrolysis method for supercapacitor application respectively [19, 30].



Figure 3 (a) Cyclic Voltammetry (CV) study of Mn₃O₄ NLs at scan rate of 5, 10, 50 and 100 mV/s and 4 (b) Variation of specific capacitance vs scan rate of Mn₃O₄ NLs.

The capacitance of Mn₃O₄ thin film wascalculated by using the following relation,

$$C = \frac{\int I dt}{dv/dt} - \dots + (4)$$

Where, JIdt is area under curve of CV and dv/dt is voltage scanning rate in mV/s.

The specific capacitance of Mn₃O₄ NLs was calculated by following relation,

Specific capacitance (C_s) = $\frac{c}{w}$ ----- (5)

Where, C-capacitance in farad and W – the mass of active electrode materials in gm.The active mass of Mn_3O_4 NLs was 0.0024 gm, calculated from weight difference method. The Mn_3O_4 NLs show specific

capacitance of 460 F.g⁻¹ at scan rate of 5 mV.s⁻¹. It was observed that as scan rate increases specific capacitance decreases shown in Fig. 3 (b). Decrease in specific capacitance suggests that at higher scan rate most of the inner active sites of nanoflakes network are not involved in the reaction. So, specific capacitance obtained at low scan rate are due to full utilization of the active electrode materials.

Material	Specific	Electrolyte	Method of synthesis	Reference
	Capacitance			
	(F.g ⁻¹)			
Mn ₃ O ₄ Nano leaves	460	0.5 M Na ₂ SO ₄	Potentiostatic	Our work
			Electrodeposition	
Mn ₃ O ₄ nanoparticles	375	1.0 M Na ₂ SO ₄	SILAR	[31]
Mn ₃ O ₄ nanocubes	223	1.0 M Na ₂ SO ₄	CBD	[32]
Mn ₃ O ₄ nanograins	314	1.0 M Na ₂ SO ₄	SILAR	[24]
Mn ₃ O ₄ nanograins	289	1.0 M Na ₂ SO ₄	SILAR	[33]

Table: 1Comparison of specific capacitance between our work and previously reported work to synthesis the Mn₃O₄ electrodes by considering scan rate of 5 mV/s.

Table 1 represents a comparison of specific capacitance between our work and previously reported work by keeping scan rate of 5 mV/s vs SCE. The specific capacitance obtained in the present study is higher due nanostructured and porous morphology of Mn₃O₄ NLs.It depends upon optimum electrodeposition time.

3.3.3Galvanostatic charging-discharging (GCD) studies:

The specific energy and specific power associated with Mn₃O₄ NLs was carried with the help of GCD techniques. Fig 4 (a) shows typical charge-discharge curves of Mn₃O₄ NLs at constant current density of 5 mA.cm⁻² in 0.5 M Na₂SO₄ electrolyte solution. The charging-discharging curves of Mn₃O₄ NLs show symmetrical characteristics, which reveals that Mn₃O₄ NLsthin film have good capacitive behaviour and the reversible redox process.The GCD curve of Mn₃O₄ NLs shows very small voltage drop at the initial of the discharge curve which is due to very low internal resistance between the current collector and Mn₃O₄ NLs.



Figure 4 Galvanostatic charge-discharge (GCD) study of Mn₃O₄ NLs

The coulombic efficiency, specific energy and power of Mn₃O₄ NLs was calculated using following formulae: Coulombic Efficiency (η) = $\frac{T_d}{T_c}$ x100 ------(6) Specific power (P) = $\frac{V \times I_d}{W}$ ------(7) Specific energy (E) = $\frac{V \times I_d \times T_d}{W}$ ------(8)

Where, T_d and T_c is discharge and charge time in sec, V is voltage window in volt, I_d is discharge current mA and W is the mass of the active material in gm.The coulombic efficiency of Mn_3O_4 NLs was found to be 98.42% whereas the specific power and specific energy were observed to be 6.40 kW.kg⁻¹ and 3.85 Wh.kg⁻¹, respectively.

4. Conclusions:

In summary, we have successfully synthesized Mn₃O₄ NLs by electrodeposition method on low cost conducting stainless steel substrate for supercapacitor application. The XRD study reveals that hausmannite tetragonal crystal structure with average crystallite size of 34 nm. The surface morphology study Mn₃O₄ thin film shows NLs type morphology at higher magnification. The electrodeposited Mn₃O₄NLsshows higher specific capacitance of 460 F.g⁻¹ with 92% cyclic stability, which is better achievement than earlier reported values because of nano structured materials. The GCD study shows better values specific energy and specific power and coulombic efficiency of Mn₃O₄NLs. EIS study reveals that small values of R_s and R_{ct} of Mn₃O₄NLs based thin film electrode, providing better ability of electronic and ionic conductivity of Mn₃O₄materials. Thus, electrodeposited Mn₃O₄NLs based thin film electrode is suitable material for electrochemical supercapacitor device.

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Investigation The Temperature and Volume Fraction Effects on The Thermal and Rheological Properties of The TiO₂ Nanofluid

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ABSTRACT

The present investigation has been reported the preparation of water-based TiO2 nanofluid using a two-step method. The temperature and volume fraction dependent thermal conductivity and viscosity TiO2 was studied. The different volume fraction of TiO2 (0.1,0.2,0.3,0.4 and 0.5) were used dispersed in water using harsh ultrasonic treatment and tested the thermal conductivities for temperature range of 20–50 °C. The experimental results reveal that increase in temperature and volume fraction increases the thermal conductivity of nanofluid. The viscosity of the nanofluid with same concentration of TiO2 was measured and shows the decrease viscosity by increasing temperature whereas increases when increase the volume concentration. Thus, the experimental results are much more useful for the practical application of nanofluids in thermal management.

Keywords: Nanofluid; Nanoparticles; Thermal Conductivity; Viscosity;

I. INTRODUCTION

Thermal management becomes the very critical task in various industries for getting the efficient productivity. Worldwide various conventional fluids were used for the thermal management such as water, oil, ethylene glycol etc. But unfortunately, these fluids do not achieve the desired thermal properties for practical application. To improve the thermal conductivities of these conventional fluids firstly in 1873 Maxwell proposed the single-phase fluids with the addition of solid particles [1]. The idea of Maxwell worked and it improves the thermal properties of the conventional fluids but it has the drawbacks such as sedimentation, clogging and erosion during the flow. After this inventive research idea and experimental results in 1995, Choi introduced the idea of nanofluids with his own experimental results. The nanofluid which solely overcomes the sedimentation, clogging and erosion problems [2].

An emerging nanotechnology provides the superior physical, thermal, optoelectronics properties of the material in nanosized dimension. The very new trending application of nanotechnology is the nanofluid

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research. Nanofluid is an engineering fluid in which nanometre sized solid particles homogeneously dispersed in base fluid such as water, engine oil, propylene glycol, ethylene glycol, etc [3]. Recently various types of nanomaterials were found to be used for the preparation of nanofluid such as metal, metal oxides, carbon materials etc. Nowadays metal oxide nanoparticles (TiO2, SiO2, Fe2O3, Fe3O4, Al2O3, BaTiO3, CuO, etc.) extensively employed for the preparation of nanofluid [4]. The preference for metal oxide nanoparticles is due to the superior physicochemical, optoelectronics, thermal properties, and ease of preparation with tuned properties. The potential of nanofluids to enhances the thermal conductivity and rheological behaviour of base fluid it applicable in heat transfer, including fuel cells, cooling of microelectronic equipment, pharmaceutical processes and hybrid engines etc [5,6].

Worldwide different research groups have been reported the thermal conductivity and viscosity of the nanofluids using the different types of nanoparticles with different volume fraction in the base fluid. M.Kh. Abdolbaqi et. al studied the thermal conductivity and viscosity of BioGlycol/water based TiO2 nanofluids and experimental results shows that enhancement of thermal conductivity depends on volume concentration, temperature and thermal conductivity of base fluid [7]. M.H. Ahmadi et.al investigate the thermal performance of TiO2 nanofluid using four different neural networks [8]. D. Cabaleiro et.al reported the ethylene and propylene glycol-based TiO₂ (anatase and rutile) nanofluids. The experimental results shows that thermal conductivity increases 15.4%. and enhancements are higher for propylene than ethylene glycol-based nanofluids [9]. W.H. Azmi et.al investigate the heat transfer performance of TiO₂ nanofluids in water-EG mixture at different operating temperatures. On the basis of experimental results concluded that maximum enhancement of thermal conductivity was 15.4% at 1.5% volume concentration and temperature of 60° C. and relative viscosities fluctuate at a range of 4.6 to 33.3% with variation of temperature [10].

II. EXPERIMENTAL

2.1 Materials and Characterization

In present investigation TiO₂ (Rutile) nano particles with particles size 20 nm procured from the Sisco Research Laboratory Mumbai, India. KD2 Pro thermal analyser (Decagan Devices Inc., USA) was use to study the thermal conductivity and before measurements the device prob was calibrated with standard fluid. The viscosity of all nanofluid were measured by means of an AR-G2 rheometer (TA Instruments, USA) at different temperatures.

2.2 Nanofluid Preparation

Nanofluids reported in the present investigation were prepared via two-step method. TiO2 nanoparticles of volume fraction (0.1, 0.2, 0.3, 0.4, and 0.5 Wt.%) were used for the preparation of nanofluid. The abovementioned proportion of TiO₂ nanoparticles was dispersed in the base fluid double distilled water (DDW) separately and stirred for 2 hours forcefully using magnetic stirrer. Then the stable dispersion was attained by ultrasonic probe via ultrasonication for 6 h.

III. RESULTS AND DISCUSSION

3.1 Thermal conductivity

The thermal conductivity of prepared water based TiO₂-nanofluids concentrations of (0.1, 0.2, 0.3 and 0.4) wt. % were measured at temperatures of 300 K-350 K in 15 k interval. Fig. 1 shows the thermal conductivity of prepared nanofluid for different volume concentrations and fig. 2 shows for different temperatures. It is observed that by increasing both parameters volume concentrations and temperatures, thermal conductivity is enhanced of all the studied samples. Increment of the nanoparticles loading in the base fluid reduces the interparticle distances that improves heat conduction and the outcome is enriched thermal conductivity. The basic phenomenon of the increment in the thermal conductivity is propagation of lattice vibration between electrons and phonons. The thermal conductivity significantly increases by increasing temperatures due to the Brownian motion which provide the direct solid-solid transport between the incorporated particles.



Figure 1. Thermal conductivity for various volume fraction at different temperature



Figure 2. Thermal conductivity for different temperatures of various concentration

3.2 Viscosity

Rheological behaviors of all prepared nanofluid samples viscosity were examined at different temperature points of 300 K-360 K at equal interval for each volume concentrations. Fig. 3 shows the dependency of viscosity on the volume concentration and temperature of TiO₂ nanofluid. The considerable effects were observed for both parameters, temperature as well as volume concentrations. As concerned to the volume concentration viscosity of all the nanofluid samples observed to be increased. The reason behind the increasing viscosity may be due to the formation of agglomeration of nanoparticles in suspension. The temperature effect slightly reduces the viscosity due to the feeble intermolecular interaction and adhesion forces between molecules which is further attributed to Brownian motion, thermal movement of molecules and their average speed.



Figure 3. Viscosity of TiO2 nanofluid at different temperature

IV. CONCLUSION

In short, present investigation successfully encloses the preparation and analysis of the thermal as well as rheological properties of TiO₂ nanofluids. The investigational findings reveal the considerable enhanced thermal conductivity of nanofluids with increased temperature and volume concentration. The viscosity of the nanofluid increased with volume concentration whereas decreased with increased temperature. Thus, the present investigation exhibits the applicability of the ternary TiO₂ nanofluid for the various application wherever the necessity of cooling.

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Variation of Magnetic Susceptibility of Nanoparticle Sized Copper Cobalt Ferrites

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ABSTRACT

The polycrystalline aluminium substituted nano-particle sized copper cobalt ferrite samples CuxCo1-xFe2-2yAl2yO4 (where x= 0.0, 0.2, 0.4, 0.6, 0.8, 1.0; y= 0.05, 0.15 and 0.25) have been prepared by standard ceramic technique. Phase formation is investigated using X-ray diffraction, Infrared absorption technique and Scanning electron microscope technique. The lattice constants of the all samples are evaluated from x-ray diffraction data. The Magnetic susceptibility decreases with aluminium and copper content.

Keywords: Polycrystalline, nanoparticle size, standard ceramic technique and Inverse cubic spinel, Magnetic susceptibility

I. INTRODUCTION

In a way, every material utilized today is a composite. Composite materials are a physical mixture of two or more compatible micro or macro constituent particles which differ in form and chemical composition and are essentially insoluble in each other. Composite materials are best suited for scientific applications which could not be achieved by any one component acting on its own. Ferrite / ferroelectric composites are termed as magneto electric (ME) composites due to the coupling between the electric and magnetic fields in the materials. The conversion of magnetic to electric fields in such ME composite originates from the elastic interaction between ferrite and ferroelectric subsystems [1]. In the presence of the magnetic field, the magnetostriction in the ferrite phase gives rise to mechanical stresses that are transferred to the ferroelectric phase, resulting in electric polarization of the ferroelectric phase owing to its magneto electric effect. ME materials find applications as smart materials in actuators, sensors, magnetic probes, phase inverters, rectifiers, modulators, and transducers in solid state microelectronics and microwave devices [2,3].

Spinel ferrite nanoparticles are being intensively investigated in recent years because of their remarkable electrical and magnetic properties and wide practical applications in information storage system, ferro-fluid technology, magnetiocaloric refrigeration and medical diagnosis [4]. Among the spinels, mixed Zn ferrites and especially Ni–Zn ferrites are widely used in applications like transformer cores, chokes, coils, noise filters

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recording heads etc. [5]. While Ni–Zn ferrite posses higher resistivity and saturation magnetization, cobalt ferrite possess high cubic magneto crystalline anisotropy and hence high coercivity. The high coercivity is driven by large anisotropy of the cobalt ions due to its important spin orbit coupling. It is ferromagnetic with a Curie temperature (T_c) around 520°C, [6] and shows a relatively large magnetic hysteresis which distinguishes it from rest of the spinels. The synthesis of ultra fine magnetic particles has been extensively investigated in recent years because of their potential applications in high density magnetic recording and magnetic fluids [7]. Among the current methods for synthesis of mixed ferrite the combustion reaction method stands out as an alternative and highly promising method for the synthesis of these ferrites [8]. Magnetic properties measured at room temperature by vibrating sample magnetometer (VSM) reveal an increase in saturation magnetization with increase in cobalt concentration [9].

II. EXPERIMENTAL

Materials:

High purity starting materials are used as Cobalt Oxide (CoO):- 74.9326 gm, Copper Oxide (CuO):- 74.5454 gm, Ferric oxide(Fe₂O₃):- 159.6922 gm, Aluminum Oxide (Al₂O₃):- 101.9612 gm

Preparation of ferrite:

Nano crystalline powder samples of Cu_xCo_{1-x}Fe_{2-2y}Al_{2y}O₄ (where x= 0.0, 0.2, 0.4, 0.6, 0.8, 1.0; y = 0.05, 0.15 and 0.25) were prepared by the standard ceramic technique. Starting materials CuO, CoO, Fe₂O₃ and Al₂O₃ of AR grade obtained from Sigma – Aldrich, India were used. These samples were heated at ramping rate of 80 °C hr ⁻¹ at 1000°C for 48 hours. XRD and IR analysis revealed the cubic spinel structure of the synthesized samples and functional groups in the samples respectively. The absence of any extra line confirms the formation of single phase ferrite. The average particle size 'D' was determined from line broadening (311) reflection using the Debye Scherer formula discussed elsewhere [10]. Calculations of lattice constant, physical density, X-ray density, porosity, site radii and ionic bond lengths on both sites were calculated by using formulae discussed elsewhere [11] and graphically shown in fig.4. Infrared absorption spectra of powdered samples were recorded in the range 350-800 cm⁻¹ using Perkin-Elmer FTIR spectrum and spectrometer by KBr pellet technique and presented in (fig.2). The scanning electron microscopes are shown in fig.3

III. RESULTS AND DISCUSSION

The X-ray diffraction patterns of the samples are presented in (fig.1). Powder X-ray diffractometer of the ferrite samples reveals the single phase spinel structure, as well defined reflection is observed without any ambiguity. The diffraction peaks are corresponding to (200), (311), (400), (422), (333/511), (440) and (533) planes. The lattice constants 'a' and 'c' for all prepared samples are calculated by using prominent (311) XRD peak. The calculated and observed values of inter planer distance (d) are found in good agreement with each

other for all reflections. The physical density (dB), x-ray density (dx), and porosity (p), are calculated from the formulae given by Gadkari et.al [12].

From the calculations of lattice constants 'a' and 'c' for all the prepared ferrites it is observed that c >a and tetragonality ratio (c/a) is found in the range of 1.03 to 1.07. This result is in good agreement with previous report [13-14].In this present report tetragonality ratio for copper ferrite is 1.06. It means 70% copper resides on B site and it exhibits prorate type distortions in the crystal lattice. The previous report [15] well supports the present results reported this communication. Both Fe³⁺ and Cu²⁺ are John-Teller ion which produces prolate type distortions on (B) site and hence c >a and (c/a) = 1.06. Therefore copper ferrite exhibits tetragonal spinel structure in host crystal lattice of cobalt ferrite. In addition of copper content in tetragonality ratio is found increasing but due to addition of aluminium tetragonality ratio deceases. It means that Al³⁺ and copper suppress the tetragonal prolate type.

The crystallite sizes (t) of all the prepared samples were computed by Scherer rule utilizing the peak width at one-half intensity of the maximum intensity peak (311).





The Al (y = 0.05-0.25) doped copper cobalt ferrite samples show a higher grain growth and the crystallite size (t) lies in the extent of 52.53-94.4 nm. The mean particle size calculated from diffractograms is in the range of 50 to 100 nm. That suggest the particles in the ferrites samples are fine and there is continuous grain growth in all compositions. It gives the confirmation of suitable microstructure formation in all compositions.

The width of the reflection peak (311) for all the compositions is approximately the same due to the nearly equal particle size.

The infrared absorption spectra are showing two distinct absorption bands v_1 due to tetrahedral (A) site interstitial voids near 600 cm⁻¹ and other v_2 due to octahedral (B) site interstitials voids near 400 cm⁻¹. Our results in this present communication are well supported by previous reports [16, 17].



Figure 2: Absorption spectra for system Cu_xCo_{1-x}Fe_{2-2y}Al_{2y}O₄

The close inspection of all micrographs revealed that there is continuous grain growth with well – defined grain boundaries formed. The present system shows multi domain behavior. No exaggerated grain growth is observed in any composition. The average grain size is found to decrease with increase in Al content in copper cobalt ferrite. However in the present system the grain growth shows generally a decreasing trend with aluminum content, which is rather expected because of multi-domain behavior of these compositions in copper cobalt ferrite. Grain growth is almost accompanied with grain size, which is increasing with copper and aluminum content. So it appears that copper and aluminum content favors the grain growth. The scanning electron micrographs shown below



Fig: 3 (A) to (F) scanning electron microscopes of Cu_xCo_{1-x}Fe_{2-2y}Al_{2y}O₄:

- (A) KSS 100-Cu₀Co₁Fe_{1.9}Al_{0.1}O₄,
- (C) KSS 300- Cu₀Co₁Fe_{1.7}Al_{0.3}O₄, (D) KSS 310- Cu₁Co₀Fe_{1.7}Al_{0.3}O₄,

(E) KSS 500- Cu₀Co₁Fe_{1.5}Al_{0.5}O₄ & (F) KSS 510- Cu₁Co₀Fe_{1.5}Al_{0.5}O₄

The susceptibility is measured at room temperature [Fig. 2(a)] then susceptibility is found increasing up to 20 % of copper content and thereafter decreases. The susceptibility is measured at various temperatures [Fig. 2(b)], the compositions shows gradual decrease in normalized susceptibility with temperature which suggest that they exhibit super paramagnetic (SP) structure having fine particles. The susceptibility is decreases and curie temperature also shifts towards minimum value as copper as well as aluminum content increases.

(B) KSS 110- Cu1CooFe1.9Alo.1O4,





IV. CONCLUSIONS

Copper cobalt ferrite is partially inverse spinel ferrite. Addition of Al^{3+} ions replaces Fe^{3+} on (B) site resulting in increase of lattice constant a, decrease in ionic radii(R_A) and bond length(O-A). The lattice constant obtained from XRD data shows increases. The A. C. susceptibility goes on decreasing with copper and aluminum content.

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DC Resistivity of La3+ Substituted Mg-Zn Ferrite Nanoparticles by Co-Precipitation Method

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ABSTRACT

Lanthanum (La) substituted magnesium zinc ferrite nanoparticles with general formula Mg0.6Zn0.4La2yFe2-2yO4 (where y = 0.00, 0.05, 0.10, 0.15, 0.20 and 0.25) have been synthesized by coprecipitation method. The XRD analysis was carried out to confirm the single –phase cubic structure of La3+ substituted Mg-Zn ferrite. The nature of DC resistivity of ferrite was studied with substitution of La3+ content. The effects of La3+ substitution in Mg-Zn ferrite on structural and electric properties were studied.

Keywords: Lanthanum, Mg-Zn ferrites, Co-precipitation, DC Resistivity,

I. INTRODUCTION

Ferrites are usually non-conductive ferrimagnetic ceramic material. Most of the ferrites have a spinel structure [1]. The general formula of a spinel can be written as AB₂O₄. Nano-particles of mixed spinel ferrites have been the subject of current interest because of their interesting electric, optical and magnetic properties, which are considerably different from that of their bulk ferrites [2]. The ferrites are also widely used in high frequency cores, antennas, high frequency transformers, deflecting coil, motor generator and microwave devices such as modulators, phase shifter and circulators etc.[3]. The coercive force is related with saturation magnetization, anisotropy, internal stresses and porosity. The ferrites having low coercive force (HC) is known as Soft ferrites [4]. Generally, soft ferrite shows high electrical resistivity, superior magnetic and structural properties and hence they have low eddy current losses at high frequency [5]. Demand for electronic and computer components with high density and light weight performance is greatly increasing, which step up the demand for soft ferrites with high performance and thus contributes to the development of soft magnetic ferrites on the direction of higher frequency and lower power consumption [6].

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II. EXPERIMENTAL

2.1. Synthesis of La³⁺ substituted Mg-Zn ferrite

The Mg_{0.6}Zn_{0.4}La_{2y}Fe_{2-2y}O₄ (where y= 0.00, 0.05, 0.10, 0.15, 0.20 & 0.25) have been prepared by the oxalate co-precipitation method as per reported in earlier literature [7]. The high purity AR grade starting materials MgSO₄.7H₂O, ZnSO₄.7H₂O, LaSO₄.7H₂O and Fe₂SO₄.7H₂O were used for preparation of samples. These chemicals were weighted in desired stoichiometric proportion and dissolved in distilled water. The pH of the solution was maintained at 4.8 by drop wise addition of concentrated H₂SO₄. The resulting solution was heated at 80 °C for 1 h in order to complete the ionization of metal sulfates. The precipitating regent was prepared in distilled water by adding required proportion of AR grade ammonium oxalate. Ammonium oxalate was taken in burette and was added drop by drop until the precipitation was formed. The coprecipitate product was dried and calcined at 450 °C for 5 h in air. The calcined powders were milled in an agate mortar with AR grade acetone as a base. The powders were pre-sintered at 700 °C for 5 h. The presintered powders were pressed under hydraulic pressure of 5 tones /cm³ to form pellet using polyvinyl alcohol as binder. Then pellets were finally sintered at 900 °C for 12 h.

2.2. Characterization Techniques

XRD patterns of lanthanum substituted magnesium zinc ferrites sintered at 900°C for 12h were recorded by Philips X-Ray Diffractometer model PW 1710 using Cu Ka radiation ($\lambda = 1.5405 \text{ A}^\circ$). Two probe method was used for measurement of the dc electrical resistivity of ferrite in the temperature range 25°C to 575°C. The resistivity was obtained by using formula $\rho = \frac{\pi r^2}{t} \times \frac{V}{I} = \frac{\pi r^2 R}{t}$, Where, t is thickness and r is radius of the pellet in cm.

III. RESULTS AND DISCUSSIONS

3.1. XRD studies

The XRD patterns of Mg_{0.6}Zn_{0.4}La_{2y}Fe_{2-2y}O₄ (where y = 0.00, 0.05, 0.10, 0.15, 0.20, 0.25) ferrite system sintered at temperature 900°C for 12h are shown in Fig. 1. The XRD patterns reveals the well resolved, sharp and intense peaks corresponding to planes (220), (311), (222), (400), (422), (511), (440), (620) and (533). The peaks obtained in the diffractogram closely match the data in the JCPDS file card number (04-002-5442). The XRD peak pattern corresponds to all allowed planes, which hint outs single phase cubic structure with the traces of secondary phase. Moreover, the peak at 2θ = 32.10° corresponds to plane (121) which is attributed to secondary phase for LaFeO₃ indexed as per ICDD file No. 01-74-9045. With increase in La content, intensity of characteristics peak (311) for Fe₂O₄ gradually decreases, while intensity of peak (121) of LaFeO₃ increases. It implies that the substituted La³⁺ ion has a solubility limit in the spinel lattice.





The degree of substitution of Fe^{3+} by La^{3+} ion is limited in the spinel lattice due to larger ionic radii of La^{3+} ions compared to Fe^{3+} ions. There is always some La^{3+} ions do not enter into spinel lattice. These La^{3+} ions react with Fe^{3+} ions and form second phase $LaFeO_3$ usually locating at the grain boundaries. Similar observation have been reported in lanthanum substituted nickel [8], Cadmium [9] and Ni-Zi ferrites [10, 11].

3.2. DC Resistivity study



Fig.2: Variation of dc resistivity with inverse temperature for Mg0.6Zn0.4La2yFe2-2yO4 ferrite system

The variation of log of dc electrical resistivity (logp_{dc}) as a function of inverse of temperature (1000/T) for various composition of Mg0.6Zn0.4La2yFe2-2yO4 ferrite is shown in Fig.2, The dc resistivity of the ferrites gets decreased with an increase in temperature indicates semiconducting behavior of the ferrites. All the samples show the break at Curie temperatures due to the change in conduction mechanism [12]. The slope change at Curie temperature corresponds to the samples transform from an ordered ferrimagnetic state to disordered paramagnetic state [13]. The value of Curie temperature obtained from the graph of logode verses 1/T is calculated. The Curie temperature decreases with increase of La³⁺ content. It is due to the nonmagnetic nature of La³⁺ ions, which may break linkage between magnetic cations [14]. Rare earth La³⁺ ions have a strong preference to occupy on octahedral site and therefore replace Fe³⁺ ions at octahedral site (B) in spinel lattice by La³⁺. Upon increase in the La³⁺ ions in B-site, A-B interaction weakens. Thus the decrease in Curie temperature is probably due to weakening of the A-B interaction. Similar observations have also been reported by Patil et al. [15]. The conduction phenomenon in polycrystalline ferrites was explained on the basis of Verwey and de Boer mechanism [16]. The conduction in ferrites is due to hopping of electrons between Fe²⁺ and Fe³⁺ ions on the octahedral (B) sites. In addition of lanthanum in Mg-Zn ferrite, it found that, Zn²⁺ ion have strong tendancy to occupy A-site and Mg²⁺ ion have strong preference to occupy B-site, While La³⁺ preferencelly occupy to octahedral B site, where it replaced Fe³⁺ ions in the B-site as per the modified cation distribution in magnetic study. The resistivity of the ferrite is controlled by Fe³⁺ concentration on B-site. The increase in resistivity with La³⁺ content is due to overall decrease in Fe³⁺ ions concentration on B-site. It causes decrease in hopping of electrons between Fe²⁺ and Fe³⁺ ions, results in decrease in conduction in ferrite with increase of resistivity [17]. Several researchers have been reported that resistivity of ferrites increases with the substitution of rare earth [18]. Gul and Ahmed also reported the effect of grain size, porosity and grain boundary area on resistivity of ferrite [19]. It is found that one of the factors for higher resistivity in ferrite is the decrease in grain size upon the addition of lanthanum. Smaller grain size produces larger number of insulating grain boundaries which produces inhomogeneous structure and greater energy is required for electron conduction which affects on AC and DC resistivity of ferrites [20].

IV. CONCLUSIONS

In conclusion, we report the preparation of lanthanum substituted magnesium zinc ferrites by coprecipitation method. A study on DC resistivity shows all sample have semiconducting behavior and break at Curie temperature. The conduction phenomenon in polycrystalline ferrites was explained on the basis of Verwey and de Boer mechanism. The increase in DC resistivity is due to low concentration of Fe^{2+} ions, which is responsible for decrease in electronic polarization. The increase of dc resistivity with La content was mainly attributed to decreases in drift mobility with lanthanum content. This study reveals that Lathanum substitution alters the structural and electric properties of Mg-Zn ferrites.

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Self-Focusing of Gaussian Laser Beam in Collision less Plasma with Linear Absorption

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ABSTRACT

In the present work, authors have studied the effect of linear absorption on the self-focusing of Gaussian laser beam propagating in the collisionless plasma. The non-linear dependence of the dielectric constant inside collisionless plasma is mainly due to the ponderomotive force. The field distribution in the medium is expressed in terms of linear absorption coefficient as well as beam-width parameter. By following Akhmanov's parabolic equation approach under Wentzel-Kramers-Brillouin (WKB) approximation and Paraxial approximations, the differential equation is set up for the beam width parameter f which is solved numerically. It is noticed that the absorption coefficient plays an important role in propagation of Gaussian laser beam in collisionless plasma. The graphical results are presented and are discussed at the end.

Keywords: Gaussian laser beam, Collisionless Plasma, Linear absorption, Self-focusing.

I. INTRODUCTION

With the invention of laser nearly six decades (1960-2020) ago, a fascinating new field of research known by the name "Nonlinear Optics" is introduced to the scientific community. Nonlinear optics has its origin when researchers P.A. Fraken and his co-workers in 1961 noticed that a weak optical signal at 3472 Å could be generated in quartz crystal when the material is illuminated with a high power Ruby laser at 6943 Å on optical second-harmonic generation in 1961 the theoretical work of J.A. Armstrong and his co-workers on optical wave mixing in 19621–3. Self-focusing is one of the phenomena in which the intense beam of laser light incident on material medium changes the optical properties in such a way that beam comes to focus within the medium. There are three major mechanisms that lead to a change in the dielectric constant of plasma in laser-plasma interaction, as follows: (i) the relativistic effect (ii) the collisional and (iii) the ponderomotive force4–6.

With the availability of high power laser beams, a large number of interesting nonlinear phenomena have been studied, both theoretically and experimentally. The redistribution of carriers is caused by the pondermotive force and is mainly important in collisionless plasmas. When an intense laser beam propagates

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through collisionless plasma, the drift velocity of electrons is relativistic so that their mass is intensity dependant but for long pulse experiments, the relativistic effects can be ignored and ponderomotive force of the beam nonlinearity perturbs electron density resulting in the excitation of electron plasma wave7,8. Light absorption has played an important role in studies on the self-focusing of laser beams in different situations. The contribution of light absorption has been ignored in the most of investigations on self-focusing of laser beams in plasmas9–14. Furthermore, Navare et al.15, M. A. Wani et al.16, L. Ouahid et al.17, R. Kashyap et al.18, T. U. Urunkar et al.19, K. M. Gavade et al.20, B. D. Vhanmore et al.21 and S. D. Patil et al.22–25 have investigated the effect of linear absorption on the self-focusing of a Gaussian, Chirped Gaussian, Airy– Gaussian, q-Gaussian, Gaussian, Cosh-Gaussian, elegant Hermite-cosh-Gaussian, Cosh-Gaussian, Gaussian laser beam respectively by considering the different nonlinearities in different situations. The aim of the present investigation is to study the effect of linear absorption on the self-focusing of Gaussian laser beam propagating in the collisionless plasma. The present analysis is carried through parabolic equation approach under WKB and paraxial approximations.

II. THEORETICAL FRAMEWORK

Consider the propagation of Gaussian laser beam in homogeneous collisionless plasma along the z-direction, initial intensity distribution of Gaussian laser beam at z = 0 can be expressed as

$$\bar{\mathbf{E}}\bar{\mathbf{E}}^{*} = E_{0}^{2} \exp\left(-\frac{r^{2}}{r_{0}^{2}}\right), \tag{1}$$

where E_0 is the amplitude of Gaussian intensity distribution, r is the radial coordinate of cylindrical coordinate system, r_0 is the initial beam width of the laser beam. The wave equation governing the electric field \bar{E} of the laser beam in homogeneous plasma along with the effective dielectric constant ϵ , in the cylindrical co-ordinate system is given by,

$$\frac{\partial^2 \bar{E}}{\partial z^2} + \frac{\partial^2 \bar{E}}{\partial r^2} + \frac{1}{r} \frac{\partial \bar{E}}{\partial r} + \frac{\omega^2}{c^2} \varepsilon \bar{E} = 0$$
(2)

When a laser beam propagates through homogeneous gaseous plasma, the effective dielectric constant changes significantly and can be, in general represented as5

(3)

$$\varepsilon = \varepsilon_0 + \phi (EE^*) - i\varepsilon_i$$

where $\epsilon_0=1-(\[\[\ensuremath{\omega_p}\] ^2/\ \ensuremath{\omega^2}\)$ is linear part and φ is nonlinear part of the dielectric constant, $\[\ensuremath{\omega_p}\]$ is the plasma frequency $\[\[\ensuremath{\omega_p}\] ^2=(4\pi\ n_e\ e^2/\ m_0)\)$, here e, m_0 and n_e are the charge of electron, rest mass of electron and density of plasma electrons in the absence of laser beam respectively and $\[\ensuremath{\varepsilon_{-i}}\]$ takes care of absorption. The second term in the equation (3) is the nonlinear dielectric constant for collisionless plasma can be represented as5

$$\phi (EE^*) = \frac{\omega_p^2}{\omega^2} \left[1 - \exp\left(-\frac{3m \, \alpha EE^*}{4M}\right) \right], \qquad (4)$$
with
$$\alpha = \left(\frac{e^2 M}{6 \, k_B T_0 \omega^2 m^2}\right),$$

where M, m, k_B and T_0 are mass of ion, mass of electron, Boltzmann constant and equilibrium plasma temperature respectively. By using WKB and paraxial approximations the coupled equations in terms of eikonal S and intensity of laser beam A_0^2 can be expressed as

$$2 \frac{\partial S}{\partial z} + \left(\frac{\partial S}{\partial r}\right)^2 = \frac{\omega_p^2}{\varepsilon_0 \omega^2} \left[1 - \exp\left(-\frac{3m \, \alpha E E^*}{4M}\right) \right] + \frac{1}{k^2 A_0} \nabla_{\perp}^2 A_0 \tag{5}$$

And
$$\frac{\partial A_0^2}{\partial z} + \frac{\partial S}{\partial r} \frac{\partial A_0^2}{\partial r} + \left(\frac{\partial^2 S}{\partial r^2} + \frac{1}{r} \frac{\partial S}{\partial r} - k \frac{\varepsilon_i}{\varepsilon_0}\right) A_0^2 = 0. \tag{6}$$

The solution for equations (5) and (6) which satisfies the initial conditions for a (6)

The solution for equations (5) and (6) which satisfies the initial conditions for a Gaussian beam's intensity distribution is as follows:

$$S = \frac{r^2}{2f} \frac{\partial f}{\partial z} + \phi(z), \tag{7}$$
And

$$A_0^2 = \frac{E_0^2}{f^2} \exp\left(-\frac{r^2}{r_0^2 f^2} - 2k_i z\right),$$
(8)

where ϕ is the axial phase and k_i is the absorption coefficient. By following the approach given by Akhmanov et al.4 and its simple extension by Sodha et al.5 the dimensionless beamwidth parameter f is obtained as,

$$\frac{d^2 f}{d\xi^2} = \frac{1}{f^3} - \frac{3m \, p \, \rho_0 \, e^{-\frac{3m \, p \, e^{-2k_i \xi}}{4M f} - 4k_i^{'} \xi}}{4 \, M \, f^3} \tag{9}$$

where $\xi = z/R_d$ known as dimensionless distance of propagation, $p = \alpha E02$ is the initial intensity parameter, $R_d=k r_0^2$ is known as Rayleigh diffraction length, $\rho_0 = (\omega_p r_0)/c$ is the normalized equilibrium beam radius and $k_i^{+}=k_i$ R_d is the normalized absorption coefficient. The equation (9) can be solved numerically with appropriate boundary conditions such as f = 1, $\xi=0$ and $\partial f/\partial z=0$. By using critical condition in equation (9) one may obtain equilibrium beam radius as follows. Here p is known as critical beam power.

$$\rho_0 = \sqrt{\frac{4M}{3m \, p \, e^{-\frac{3m \, p \, e^{-2k_i \dot{\xi}}}{4M} - 4 \, k_i \dot{\xi}}}} \tag{10}$$

III. RESULT AND DISCUSSION

Equation (9) is a nonlinear, ordinary second order differential equation which shows the variation of dimensionless beam-width parameter f with respect to normalized propagation distance ξ into the collisionless plasma. First term on the right hand side of the equation (9) is the diffraction divergence which is responsible for defocusing and second term is the convergence arising from the collisionless nonlinearity and also depends on normalized absorption coefficient k_i^' which is responsible for self-focusing of the beam. The equation (9) is a second order nonlinear ordinary differential equation and is solved numerically by choosing following laser-plasma parameters: $\omega_p = 1.7760 \times 1015 \text{ rad/s}$, $r_0 = 20 \times 10-4 \text{ cm}$, $c = 3 \times 1010 \text{ cm/s}$, n0 = 1018 cm-3, $\rho_0=65$, $p = \alpha E0.2 = 10$, to study the effect of linear absorption on the self-focusing of the beam in collisionless plasma.



Figure 1: Dependence of normalized equilibrium beam radius ρ_0 as a function of initial intensity parameter p. $\omega_p = 1.7760 \times 1015 \text{ rad/s}, r_0 = 20 \times 10-4 \text{ cm}, n0 = 1018 \text{ cm}-3, \rho_0 = 65, p = \alpha \text{EO } 2 = 10.$



Figure 2: Variation of beam-width parameter f as a function of normalized propagation distance [] for different linear absorption coefficients in collisionless plasma ($k_i^{+}=0.00, 0.02, 0.04, 0.06, 0.08$).

Figure 1 shows critical curve which is plotted from Equation (10). In figure 1 three distinct regions are observed. The region above the critical curve (supercritical region) corresponds to self-focusing region while the region below the critical curve (subcritical region) corresponds to defocusing region and for any point on the critical curve the self-trapping of the laser beam is observed. Figure 2 shows the variation of beam-width parameter f as a function of normalized propagation distance \Box for different absorption coefficients in collisionless plasma (k_i^'=0.00,0.02,0.04,0.06 and 0.06). In figure 2 for k_i^'=0.00, i.e. in the absence of linear

absorption, the oscillatory self-focusing of the laser beam in collisionless plasma is observed. By taking into consideration the absorption, the self-focusing of the laser beam gets destroyed. As a result, the linear absorption defeats the effect of self-focusing, and the beam subsequently becomes too weak to control diffraction, resulting in quick divergence due to high energy attenuation. The longer propagation of laser beam in plasmas decreases due to absorption. In presence of absorption alone the energy of the beam decreases as [(exp)] [10](-2k_i z), which is equivalent to a weakening of the nonlinearity effect.

IV. CONCLUSION

We have studied the effect of linear absorption on the self-focusing of Gaussian laser beam propagating through collisionless plasma by using parabolic equation approach under WKB and paraxial approximations. The following important conclusions are drawn from the present analysis:

- In the propagation dynamics of the laser beam in collisionless plasma, the controlling factors such as linear absorption coefficient, equilibrium beam radius, and initial intensity parameter play a vital role.
- With an increase in linear absorption in collisionless plasma, the self-focusing effect weakens.

The present results are of importance in various laser-plasma applications, where propagation of laser beam with confined energy over several Rayleigh lengths is required.

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Simulations Commercial BJT with Temperature for Space and Radiation Rich Environment Applications

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ABSTRACT

The temperature variations on electronic circuits employed to onboard plays a significant impact. In this investigation silicon NPN BJT response to irradiation has been studied at room temperature and temperature variation. A temperature variation dependent analytical model for total ionising dose induced excess base current in BJT's is tested. In this model base current dependent on temperature in irradiation parts have been captured. During irradiation all the three terminals of the devices are grounded. After irradiation, the base current is captured and the concentrations of oxide defects like oxide trapped charges and interface traps created during irradiations are calculated using simulated monte-carlo programming. The base current and defect density resulting from room temperature irradiations are used as inputs to simulations and analytical model experimental data obtained from measurements at room temperature and high temperature on irradiation parts are compared with the simulated results. This work shows that the simulations can support qualifications of the chosen devices for space applications and are functional at various temperatures.

Keywords: Bipolar Transistor, NPN, Temperature, Total ionizing dose, Base current.

I. INTRODUCTION

Bipolar circuits used for comparators and regulators used for large percentage of a space system's are important to understand as a part invention. The operation of the components used for these circuits can be significantly degraded by Total Ionizing Dose (TID) [1]. It has been observed that Low Dose Rate (LDR) Irradiation causes more degradation than High Dose Rate (HDR) Irradiation, for the same TID [2]. Space is a Low Radiation Dose Rate (LDR) environment. Since LDR exposures required long test time, part qualification at this rate can introduce prohibitively high costs to mission assurance. Due to this, the identification of numeral models, accelerated techniques, and test method to assist in the characterization of LDR sensitivity in linear bipolar circuits [3] has been proposed. BJT's and Bipolar circuits show degradation mainly due to emitter – base interface traps (Nrr) and passivation layer oxide trapped charge (Nor) defect build up in oxides.

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These build up defects in BJTs can increase recombination at the bipolar base surface can lead to an increasing in the base current $(I_B)[3]$.

In this paper we describe the temperature dependence of BJTs current voltage characteristics after the irradiation with 108 MeV Si⁸⁺ ions. We also calculate the defects produced in the irradiation region using Monte-Carlo code (SRIM- Stopping and range of ions in matter). These results has been correlated to electrical degradation.

II. EXPERIMENTAL METHODS

BJTs Device and Oxide Defects

The transistors considered for this study are of vertical NPN BJTs the experimental devices were fabricated in BEL (Bharath Electronics Limited, India). Radiation-induced degradation due to defects that build up in base bipolar oxides alter surface recombination, which results in the increase of base current in NPN BJTs. These defects are net positive oxide trapped charge (N_{DT}) and interface trap (N_{IT}). The data obtained from (SRIM) and data from the transistors were used to extract Non Ionising Energy Loss (NIEL) calculations as a function of TID.

SRIM Data

Table 1 SRIM simulated results for 110 MeV Si ion irradiation on silicon target.

Parameter		Value		
R (μm)		39.62		
Se (MeV cm²/mg)		10.21		
S_n (MeV cm ² /mg)		7.698×10 ⁻⁰³		
NIEL up to R (Me	V cm²/g)	42.67		
Fluence	5x10 ⁹	1x10 ¹¹	1x10 ¹²	1x10 ¹³
(ions/cm²)	JXIU	1x10	1110	1110-2
TID (rad)	0.8174	16.348	163.482	1634.82
D _d (rad)	3143.4	68268	6.8268×10 ⁵	6.8268×10 ⁶

Table 1 depicts that the nuclear energy loss of 110 MeV Si⁸⁺ ion is much smaller than the electronic energy loss (3 orders of magnitude, Table. 1) in a Si-target material due to smaller elastic scattering cross-section. Therefore the maximum energy deposited to the material is expected mainly due to the electronic energy loss during its passage through the Si-material [5]. The device suffers non-uniform irradiation effects as the projected ion range (39.46 μ m) is lower than the device thickness (~ 600 μ m) and it is expected to implant at base-collector region. The damage caused due to the linear energy transfer [LET = S_e + S_n ~ 10.2177 MeV/ (mg/cm²)] in the Si target is obtained using TRIM calculations. LET dependent TID and NIEL dependent D_d are tabulated in table 1.

Pre-and post-irradiation test results

Radiation testing was performed at Inter University accelerating Centre (IUAC) New Delhi, India. Three devices were irradiated at room temperature (RT) LDR irradiation was performed 1PNA (particle nano

ampere current) to get desired irradiation fluence. The energy of irradiating ion as choosing so that it could penetrate into emitter base junction.

The fluence has been calculated by counting the charge collected at the Faraday cup placed at the target. The anther advantage of selecting low irradiation current is that BJTs are not damage due to the loss of irradiated ion energy (110 MeV Si⁸⁺ heavy ion) in the BJTs, (Heating effect will not be produced/the heat produced during the irradiation get transferred to the target).

Figure.1 show the base current I_B responses exposed at 110 MeV Si⁸⁺ ions for NPN BJTs. The data in these plots were collected at room temperature, 50 and 100 °C. The increase in base current with radiation can be fit approximately to

$$\Delta I_{B}=I_{SE}exp(\frac{q|VBE|}{n_{E}kT}),$$
(1)

Where ISE is the radiation-induced change in low-injection base leakage current, nE is the change in the low injection ideality factor, k is Boltzmann's constant, T is the junction temperature, and q is the magnitude of electronic charge. Plots of IB and VBE at constant VCE=4V.

Temperature data on BJT devices

Figure 1 - 3 shows the temperature dependent base current as a function of base – emitter voltage measured for un-irradiated and irradiated NPN BJTs to characterize the impact of thermal variation prior to and after ionizing radiation dose. The temperature testing was performed approximately 300 months after the radiation tests. No significant change was observed in the electrical response at room temperature between the end of the radiation testing and temperature testing. This showed that the defects produced during irradiations are permanent. Pre- and post unirradiated and irradiated devices were placed in a thermal chamber (hot air oven) with an internal thermocouple to automatically monitor the temperature near the devices during the tests. Temperature response testing was performed from 27 °C up to a maximum temperature of 100 °C in order to avoid annealing effects. Temperatures above 100 °C may lead to the annealing of some oxide defects (both interface and oxide traps) and a reduction in the excess base current measured for BJT [4]. Electrical measurements are performed a few minutes after the temperature is fixed in order to ensure thermal equilibrium during measurement. Each devices has been tested for electrical measurements before and after irradiation in order to test the effect of irradiation, it has been observed all devices show approximately same I-V characteristics before and after irradiation. Hence one devices were tested for each condition, electrical characterization at room temperature were performed after each temperature step in order to ensure no significant temperature dependent annealing of the parts of NPN BJTs [5].



Figure. 1, 2 and 3 show the pre-irradiation, 1×10¹¹ and 1×10¹² ions/cm² LDR irradiated base currents for NPN BJTs over the specified temperature range (27^o, 50^oC 100^oC).

It can be observed that both the pre- and post-irradiated PNP BJTs show similar trends, i.e., a monotonic increase in base current with increasing temperature. Similar trend can be observed for the pre- and post-irradiated NPN BJTs. Most of the earlier studies have indicated that the impact of displacement damage is marginal compaed with the total dose effect. However, it has been shown that total – dose irradiation may indirectly affect the silicon substrate by reducing the active p-type base dopant concentration, may lead to an increase in base current as shown in figure 4.



Figure. 4 show the base currents at |VBE| = 0.5 V as a function of temperature for un-irradiated and irradiated NPN BJTs respectively.

temperature range (27, 50 G 100 G)					
Temperature		I _B (A)			
٥C	Un irradiated	5×10 ⁹	1×10 ¹¹	1×10 ¹²	
27	48.66	126.666	394.66	1165.66	
50	147	161	884	1755	
100	317.66	3200	1488.33	1885.333	

Table 2: Variation in base current, I_B of BJT tested for different fluence of 110 MeV Si⁸⁺ ions at specified temperature range (27^o, 50^oC 100^oC)

The enhabced I_B is related to an increase in the surface recombination velocity, as the density of electrons and holes is coming more comparable, due to base neutralization. From the figure we can also see that there are large increase in the base current tested at higher temperatures (50°C and 100°C) due to increased surface recombination current at the base surface. An increase in the midgap-lavel interface-trap density in the low-field, thick oxide over the p-type base increases the recombination current, more importantly an increase in the positive-oxide-charge density modulates the base surface potential to even more strongly increases the surfaces recombination current [6-9].

The current gain of modern bipolar transistors in an ionizing radiation environment decreases due to increased recombination in the emitter-base depletion region [7-8,10-11]. The recombination centers are related to the net charge introduced into the oxide by ionizing radiation, since it is positive the depletion region spreads on the p-side of a PN junction. For NPN transistors, this means that the deplition region seperatres into relatively lightly dopped P-type base region. As the deplition region increases in size, recombination current increases at the oxide interface over the base and in the newly-deplitted silicon bulk. In BJTs the excess basee current depends on the number of interface states (recombination centers) near midgap and threshold. The excess base current due to changes in surface potential depends on the total radiation induced oxide charge at the bias condition these variations in excess base current is as shown in table 2.

III. CONCLUSIONS

This work reports the effect of 110MeV Si⁸⁺ ion irradiation on silicon NPN transistors devices with fluences of 5×10^9 ions cm⁻² to 1×10^{13} ions cm⁻². An effort is made successfully to correlate the electrical degradation with the non –ionizing energy deposition due to MeV ion irradiation using TRIM Monte Carlo Code. Fluence dependent TID and Dais calculated for 100 MeV silicon ion in silicon target. The shift in collector saturation current and collector emitter voltage is mainly due to the total displacement dose. In addition to these shifts, Si-ion irradiation causes increase in forward resistance of the collector emitter region.

The current gain of the transistors decreases with increases in silicon ion fluences. It has in addition been observed that the base current increases with increase in TID and test temperature. The excess base current due to changes in surface potential depends on the total radiation induced oxide charge at the bais condition. This is again related to the reduction of the base doping concentration after exposure. In BJTs the excess base

current depends on number of interface traps (recombition centres) near the midgap. At higher total doses, sufficient charge as the accumulated in the oxide to cause significant recombination to occur through-out the lightly doped based region. The swift heavy ion irradiation on silicon will result in increase in lattice temperature. Hence in the present device case the transistor performance is severely affected due to silicon ion irradiation. The switching time of the transistor may decrease due to an increased base currents as a function of silicon ion fluence.

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Green Synthesis and Characterization of CDS Quantum Dots Mediated by Aegle Marmelos Leaves

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ABSTRACT

Herein, we report the green synthesis of CdS quantum dots (QDs) by Aegle Marmelos leaves extract. Green synthesis method is novel, simple, eco-friendly, nontoxic compared to conventional physical and chemical methods. Aegle Marmelos used as a capping and reducing agent owing to their extraordinary medical applications. The synthesized CdS QDs characterized by various characterization techniques Such as X-Ray Diffraction (XRD) showing cubic structure with average particle size about 4 nm determined by using Debye Scherrer formula. Field emission scanning electron microscope (FE-SEM) reveals a spherical shape of CdS QDs.

I. INTRODUCTION

In past two decades green synthesis method is drawing more attention owing to its facile, nontoxic, ecofriendly and low temperature characteristics compared other methods. Green synthesis approach uses bioactive agents such as plant materials, microorganism and various biogases etc. The various nanomaterials are synthesized by green method such as CdS, CeO₂, Ag, ZnS, SnO2 etc.[1-5]. There are different methods are used for synthesis of CdS QDs by like chemical deposition [6], Hydrothermal [7], Sol-Gel [8], etc. In this method uses the collides with harmful chemicals. These can be avoiding if we used green synthesis plant extract approach.

Cadmium sulfide (CdS) is a direct band gap semiconductor with energy band gap $E_g = 2.42$ eV. The colour tunability of semiconductor QDs as a function of size is one of their most attractive characteristics. CdS is a promising material because of their applications in optoelectronics, photocatalysts, x-ray detectors, nonlinear optical material and as a window material for hetro-junction solar cells [9].

Aegle Marmelos leaves contains broadly alkoids, prphynols, terepnoids and other polyphenols, which are well recognized for their healing power toward variety of bacterial and fungal infections [10]. In the present research work we report green synthesis of CdS QDs mediated by *Aegle Marmelos*.

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II. MATERIALS AND METHODS

Cadmium Chloride (CdCl₂.H₂O), Sodium sulphide (Na₂S.H₂O) and Ethanol are easily available commercial materials. *Aegle Marmelos* leaves were gathered from local trees. Distilled water used as solvent in the method.

2.1 Synthesis of CdS QDs:

CdS QDs synthesized greens approach, typical synthesis in 5 ml extract of *Aegle Marmelos* leaves added 90 ml of distilled water in the proceeding step 0.2 gm of CdCl₂ was added and placed on hot plate with magnetic stirring at temperature 100°C for 2 hrs. After that 0.078 gm of Na₂S was added in the mixture and again kept for constant magnetic stirring for 2 hrs. Then final yellow colour product was filtered, centrifuged and finally dried at room temperature 12 Hrs. The final yellow powder was used for further characterisation.

III. RESULT AND DISCUSSION

X-ray Diffraction (XRD):

XRD pattern as shown in the figure 1. X-ray diffraction used to study crystal structure, nanoparticle size, interplanar spacing. The XRD peaks was found to be very broad which indicates formation of very small size QDs The diffraction peaks assigns at $2\theta = 26.9^{\circ}$, 46.78° and 53.5° which corresponds to the miller indices for the crystal plane of (111), (220) and (311) with cubic crystalline structures of synthesized CdS QDs, respectively, (JCPDS Card no.00-010-0454). XRD of prepared sample materials was found to be in good agreement with (JCPDS file no.00-010-0454). The average particle size was found to be 4 nm which was determined by using the Debye Scherrer formula i. e. nanoparticle size (D) = $(k \lambda)/(dcos\theta)$ Where, D is the particle in nm, K is crystallite shape factor a good approximation is 0.9 for spherical shape nanoparticles, λ is the X-ray wavelength used for X-ray diffraction, d is the full width at half the maximum (FWHM) in radians of the X-ray diffraction peak and θ is the Braggs' angle (deg.). [11]



Figure 1: XRD pattern of CdS QDs
Field Emission Scanning Electron Microscope (FESEM) study:



Figure 2: FESEM images of CdS QDs

The synthesized product of CdS QDs characterized by using FESEM technique which is used for the study of surface morphology. CdS QDs shows particles are nearly spherical in shape morphology with slightly agglomeration as shown in the figure 2.

IV. CONCLUSION

In summary, plant mediated synthesis of nanoparticles have several advantages over physical and chemical methods..CdS QDs synthesized by green synthesis method with leaves extract of *Aegle Marmelos*. The leaves extract bioactive components play vital role for formation of CdS QDs Moreover, the prepared CdS QDs average nanoparticle size was found to be 4 nm determined by using XRD technique. Field emission scanning electron microscope (FE-SEM) reveals a spherical shape of CdS QDs with agglomerate morphology and. Synthesized CdS QDs can be explored for various biomedical applications such as antibacterial, antibiofilm, antifungal, antiviral, anticarcinogenic and anticandidal activities.

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Electrodeposited Nanoleaves (NLs) like Mn₃O₄ thin film for electrochemical supercapacitor

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ABSTRACT

In the present study, we report here synthesis and characterization ofmanganese oxide (Mn₃O₄) thin films by potentiostatic electrodeposition for supercapacitor application. The structural and surface morphological behaviour of Mn₃O₄ thin film were carried out by using X-ray diffraction (XRD) and Scanning Electron Microscopy (SEM) study. The structural study of Mn₃O₄ thin film shows hausmannite tetragonal crystal structure. The surface morphological study showed that the formation of nanoleaves (NLs) of Mn₃O₄ thin film. The electrochemical supercapacitive performance of Mn₃O₄NLs was characterized by using cyclic voltammetry (CV), charging-discharging (CD) and electrochemical impedance spectroscopy (EIS) techniques. The Mn₃O₄NLs shows maximum specific capacitance of 460 F.g⁻¹ at scan rate 5 mV.s⁻¹and 92% cycling stability in 0.5 M Na₂SO₄ electrolyte solution. Hence, potentiostatically deposited Mn₃O₄NLs is best for energy storage application. **Keywords:** supercapacitor, electrodeposition, Mn₃O₄, XRD, FESEM, CV.

I. INTRODUCTION

In the 21th century more and more research focused on highly renewable and sustainable energy storage devices. Electrochemical capacitor or supercapacitor have gained more attention due to their excellent electrochemical properties such as, environmental friendly, fast charging and discharging rate, good reversibility, high power density, long cycle life and safety in operation. Due to this features electrochemical

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capacitor can be used in variety of potential applications such as, memory back up devices, portable electronic devices, hybrid electric vehicles, elevator, forklifts, cranes, lasers and industry [1-4]. The Electrochemical capacitor or supercapacitor mainly categorized into two typesviz, electrochemical double layer capacitor (EDLC) and Pseudocapacitor (PC). In EDLC, charge is stored electrostatistically, i.e charge accumulation takes place at the electrode/electrolyte interface. Example, carbon materials. In pseudocapacitor (PCs) faradic process takes place. Example, conducting polymers and Transition metal oxides (TMOs) etc. Electrode materials used in TMOs are RuO₂ [5], MnO₂ [6], Co₃O₄ [7], NiO [8], IrO₂ [9], Cr₂O₃ [10] and CuO [11] etc. Among these TMOs, Manganese oxide electrode is widely studied in supercapacitor because of better electrochemical performance, natural abundant, low cost, easy synthesis and non-toxic [12-13]. Manganese oxide also have several oxidation states such as, MnO, MnO₂, Mn₂O₃ and Mn₃O₄ etc. Among these oxides, Mn₃O₄ is one of the most stable state of manganese oxide and have attracted considerable attention due to its low cost, environmental friendly, natural abundant and good electrochemical properties [14-15].

Manganese oxide have been synthesized by different physical and chemical methods such as, hydrothermal method [16], co-precipitation method [17], sol-gel method [18], chemical bath deposition method [19], self-reacting microemulsion method [20], sonochemical method [21], electrodeposition method [22], room-temperature solid reaction [23] and SILAR method [24] etc. Among all the various methods, electrodeposition method is one of the best method for synthesis of metal oxides because of low cost, binder free, single step and large scale production. It also leads direct deposition of oxide/hydroxide electrodes on low cost substrates.Nguyen et al. [22] have reported nanoflakes like morphology of Mn₃O₄ thin film by cathodic electrodeposition method and studied their electrochemical properties. Porous and nanostructured material is key requirement for electrochemical capacitor because it provides large surface area, shorten the diffusion path of electrons and ions, which promotes the fast insertion and extraction of electrons and ions. Which improves the specific capacitance of the electrode [26].

In the present report, efforts have been taken to study structural, morphological and electrochemical supercapacitive behaviour of potentiostatically deposited Mn₃O₄ NLs for supercapacitor application.

2. Experimental:

2.2 (a) Characterization techniques

The crystal structural study of Mn₃O₄ NLs was carried out with the help of XRD using Bruker axes D8 Advance Model with copper radiation (K_{α} of $\lambda = 1.54$ A⁻) within 20 range between 20⁻ to 80⁻. The surface morphology ofMn₃O₄ NLs was carried out by using field emission scanning electron microscopy (FESEM) technique (Model: JSM-6160). The electrochemical supercapacitive study of Mn₃O₄ NLs was studied by using CV, GCD and EIS techniques by using electrochemical workstation (CHI 660 A). The electrochemical cell includes three electrode systems. Mn₃O₄ NLs was used as a working electrode, graphite was used as a counter electrode and saturated calomel electrode (SCE) was used as a reference electrode. The 0.5 M Na₂SO₄ was used an electrolyte solution for overall measurements.

3. Result and Discussion

3.1 XRD Study:

X-ray diffraction (XRD) techniques have been carried out to examine the crystal structure of the Mn₃O₄ NLs. Fig.1 shows the XRD pattern of Mn₃O₄ NLs in the 20 range from 20° to 80°. The observed diffraction peaks indexed in the XRD pattern of Mn₃O₄ NLs was well matched with JCPDs card no.89-4837. The XRD study shows hausmannite tetragonal crystal structure of electrodeposited Mn₃O₄ NLs. The peak marked with (SS) in the XRD spectrum is due to stainless steel substrate only.



Figure 1. X-ray Diffraction (XRD) spectra of Mn₃O₄ NLs.

The average crystallite size of Mn₃O₄ NLs was calculated by using the Debye's Scherer's equation,

$$D = \frac{0.9\lambda}{\beta \cos \theta} \quad \dots \quad (3)$$

Where, D is the crystallite size, λ is the wavelength of X-ray (1.54.4 A°) and β is full width at half maximum (FWHM).For determination of crystallite size, the most intense peak (121) is centered at FWHM in term of radian is 0.807. The crystallite size of Mn₃O₄ NLs is found to be 34 nm.



3.2. Surface Morphological Studies

Figure 2 : Scanning Electron Microscope (SEM) images of Mn₃O₄ thin film at (a) 100kX and (b) 200kX magnifications respectively.

Surface morphology of the Mn₃O₄ NLs was studied by using FESEM technique. Fig. 2(a-b) demonstrate the FESEM micrographs of Mn₃O₄ thin film with two different magnifications (100 kX and 200 kX) respectively. In Fig. 2(a) SEM micrograph of Mn₃O₄ thin film at low magnifications shows the compact and nanoflakes like morphology [28]. At high magnification in Fig. 2(b), the Mn₃O₄ thin film gives highly resolved, porous and interconnected Nano leaves (NLs) like structure. Such structures have a larger specific surface area, providing the active material to sufficiently react with ions in the solution, and hence reducing the electron transport distance [29]. Therefore, it enhances the electrochemical supercapacitive properties.

3.3 Supercapacitive studies:

3.3.1 Cyclic voltammetry (CV) studies:

The specific capacity of Mn₃O₄ NLs was carried out by using CV study. Fig. 3(a) display typical CV curves of Mn₃O₄ NLs at different scan rates such as; 5, 10, 50 and 100 mV/s within potential limit of +1.2 V to -1.2 V vs SCE, respectively.From CV curves, it is observed that as scan rate increases current under curve increases and the cathodic and anodic peaks shifts more towards positive and negative sideward. This result shows that current is directly proportional to scan rate, i.e. scan rate dependent current-voltage indicate that ideal capacitive behaviour of Mn₃O₄ NLs. Similar results reported by Dubal and More et al. prepared by Mn₃O₄ thin film by chemical bath deposition and spray pyrolysis method for supercapacitor application respectively [19, 30].



Figure 3 (a) Cyclic Voltammetry (CV) study of Mn₃O₄ NLs at scan rate of 5, 10, 50 and 100 mV/s and 4 (b) Variation of specific capacitance vs scan rate of Mn₃O₄ NLs.

The capacitance of Mn₃O₄ thin film wascalculated by using the following relation,

$$C = \frac{\int I dt}{dv/dt} - \dots + (4)$$

Where, JIdt is area under curve of CV and dv/dt is voltage scanning rate in mV/s.

The specific capacitance of Mn₃O₄ NLs was calculated by following relation,

Specific capacitance (C_s) = $\frac{c}{w}$ ----- (5)

Where, C-capacitance in farad and W – the mass of active electrode materials in gm.The active mass of Mn_3O_4 NLs was 0.0024 gm, calculated from weight difference method. The Mn_3O_4 NLs show specific

capacitance of 460 F.g⁻¹ at scan rate of 5 mV.s⁻¹. It was observed that as scan rate increases specific capacitance decreases shown in Fig. 3 (b). Decrease in specific capacitance suggests that at higher scan rate most of the inner active sites of nanoflakes network are not involved in the reaction. So, specific capacitance obtained at low scan rate are due to full utilization of the active electrode materials.

Material	Specific	Electrolyte	Method of synthesis	Reference
	Capacitance			
	(F.g ⁻¹)			
Mn ₃ O ₄ Nano leaves	460	0.5 M Na ₂ SO ₄	Potentiostatic	Our work
			Electrodeposition	
Mn ₃ O ₄ nanoparticles	375	1.0 M Na ₂ SO ₄	SILAR	[31]
Mn ₃ O ₄ nanocubes	223	1.0 M Na ₂ SO ₄	CBD	[32]
Mn ₃ O ₄ nanograins	314	1.0 M Na ₂ SO ₄	SILAR	[24]
Mn ₃ O ₄ nanograins	289	1.0 M Na ₂ SO ₄	SILAR	[33]

Table: 1Comparison of specific capacitance between our work and previously reported work to synthesis the Mn₃O₄ electrodes by considering scan rate of 5 mV/s.

Table 1 represents a comparison of specific capacitance between our work and previously reported work by keeping scan rate of 5 mV/s vs SCE. The specific capacitance obtained in the present study is higher due nanostructured and porous morphology of Mn₃O₄ NLs.It depends upon optimum electrodeposition time.

3.3.3Galvanostatic charging-discharging (GCD) studies:

The specific energy and specific power associated with Mn₃O₄ NLs was carried with the help of GCD techniques. Fig 4 (a) shows typical charge-discharge curves of Mn₃O₄ NLs at constant current density of 5 mA.cm⁻² in 0.5 M Na₂SO₄ electrolyte solution. The charging-discharging curves of Mn₃O₄ NLs show symmetrical characteristics, which reveals that Mn₃O₄ NLsthin film have good capacitive behaviour and the reversible redox process.The GCD curve of Mn₃O₄ NLs shows very small voltage drop at the initial of the discharge curve which is due to very low internal resistance between the current collector and Mn₃O₄ NLs.



Figure 4 Galvanostatic charge-discharge (GCD) study of Mn₃O₄ NLs

The coulombic efficiency, specific energy and power of Mn₃O₄ NLs was calculated using following formulae: Coulombic Efficiency (η) = $\frac{T_d}{T_c}$ x100 ------(6) Specific power (P) = $\frac{V \times I_d}{W}$ ------(7) Specific energy (E) = $\frac{V \times I_d \times T_d}{W}$ ------(8)

Where, T_d and T_c is discharge and charge time in sec, V is voltage window in volt, I_d is discharge current mA and W is the mass of the active material in gm.The coulombic efficiency of Mn_3O_4 NLs was found to be 98.42% whereas the specific power and specific energy were observed to be 6.40 kW.kg⁻¹ and 3.85 Wh.kg⁻¹, respectively.

4. Conclusions:

In summary, we have successfully synthesized Mn₃O₄ NLs by electrodeposition method on low cost conducting stainless steel substrate for supercapacitor application. The XRD study reveals that hausmannite tetragonal crystal structure with average crystallite size of 34 nm. The surface morphology study Mn₃O₄ thin film shows NLs type morphology at higher magnification. The electrodeposited Mn₃O₄NLsshows higher specific capacitance of 460 F.g⁻¹ with 92% cyclic stability, which is better achievement than earlier reported values because of nano structured materials. The GCD study shows better values specific energy and specific power and coulombic efficiency of Mn₃O₄NLs. EIS study reveals that small values of R_s and R_{ct} of Mn₃O₄NLs based thin film electrode, providing better ability of electronic and ionic conductivity of Mn₃O₄materials. Thus, electrodeposited Mn₃O₄NLs based thin film electrode is suitable material for electrochemical supercapacitor device.

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Investigation The Temperature and Volume Fraction Effects on The Thermal and Rheological Properties of The TiO₂ Nanofluid

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ABSTRACT

The present investigation has been reported the preparation of water-based TiO2 nanofluid using a two-step method. The temperature and volume fraction dependent thermal conductivity and viscosity TiO2 was studied. The different volume fraction of TiO2 (0.1,0.2,0.3,0.4 and 0.5) were used dispersed in water using harsh ultrasonic treatment and tested the thermal conductivities for temperature range of 20–50 °C. The experimental results reveal that increase in temperature and volume fraction increases the thermal conductivity of nanofluid. The viscosity of the nanofluid with same concentration of TiO2 was measured and shows the decrease viscosity by increasing temperature whereas increases when increase the volume concentration. Thus, the experimental results are much more useful for the practical application of nanofluids in thermal management.

Keywords: Nanofluid; Nanoparticles; Thermal Conductivity; Viscosity;

I. INTRODUCTION

Thermal management becomes the very critical task in various industries for getting the efficient productivity. Worldwide various conventional fluids were used for the thermal management such as water, oil, ethylene glycol etc. But unfortunately, these fluids do not achieve the desired thermal properties for practical application. To improve the thermal conductivities of these conventional fluids firstly in 1873 Maxwell proposed the single-phase fluids with the addition of solid particles [1]. The idea of Maxwell worked and it improves the thermal properties of the conventional fluids but it has the drawbacks such as sedimentation, clogging and erosion during the flow. After this inventive research idea and experimental results in 1995, Choi introduced the idea of nanofluids with his own experimental results. The nanofluid which solely overcomes the sedimentation, clogging and erosion problems [2].

An emerging nanotechnology provides the superior physical, thermal, optoelectronics properties of the material in nanosized dimension. The very new trending application of nanotechnology is the nanofluid

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research. Nanofluid is an engineering fluid in which nanometre sized solid particles homogeneously dispersed in base fluid such as water, engine oil, propylene glycol, ethylene glycol, etc [3]. Recently various types of nanomaterials were found to be used for the preparation of nanofluid such as metal, metal oxides, carbon materials etc. Nowadays metal oxide nanoparticles (TiO2, SiO2, Fe2O3, Fe3O4, Al2O3, BaTiO3, CuO, etc.) extensively employed for the preparation of nanofluid [4]. The preference for metal oxide nanoparticles is due to the superior physicochemical, optoelectronics, thermal properties, and ease of preparation with tuned properties. The potential of nanofluids to enhances the thermal conductivity and rheological behaviour of base fluid it applicable in heat transfer, including fuel cells, cooling of microelectronic equipment, pharmaceutical processes and hybrid engines etc [5,6].

Worldwide different research groups have been reported the thermal conductivity and viscosity of the nanofluids using the different types of nanoparticles with different volume fraction in the base fluid. M.Kh. Abdolbaqi et. al studied the thermal conductivity and viscosity of BioGlycol/water based TiO2 nanofluids and experimental results shows that enhancement of thermal conductivity depends on volume concentration, temperature and thermal conductivity of base fluid [7]. M.H. Ahmadi et.al investigate the thermal performance of TiO2 nanofluid using four different neural networks [8]. D. Cabaleiro et.al reported the ethylene and propylene glycol-based TiO₂ (anatase and rutile) nanofluids. The experimental results shows that thermal conductivity increases 15.4%. and enhancements are higher for propylene than ethylene glycol-based nanofluids [9]. W.H. Azmi et.al investigate the heat transfer performance of TiO₂ nanofluids in water-EG mixture at different operating temperatures. On the basis of experimental results concluded that maximum enhancement of thermal conductivity was 15.4% at 1.5% volume concentration and temperature of 60° C. and relative viscosities fluctuate at a range of 4.6 to 33.3% with variation of temperature [10].

II. EXPERIMENTAL

2.1 Materials and Characterization

In present investigation TiO₂ (Rutile) nano particles with particles size 20 nm procured from the Sisco Research Laboratory Mumbai, India. KD2 Pro thermal analyser (Decagan Devices Inc., USA) was use to study the thermal conductivity and before measurements the device prob was calibrated with standard fluid. The viscosity of all nanofluid were measured by means of an AR-G2 rheometer (TA Instruments, USA) at different temperatures.

2.2 Nanofluid Preparation

Nanofluids reported in the present investigation were prepared via two-step method. TiO2 nanoparticles of volume fraction (0.1, 0.2, 0.3, 0.4, and 0.5 Wt.%) were used for the preparation of nanofluid. The abovementioned proportion of TiO₂ nanoparticles was dispersed in the base fluid double distilled water (DDW) separately and stirred for 2 hours forcefully using magnetic stirrer. Then the stable dispersion was attained by ultrasonic probe via ultrasonication for 6 h.

III. RESULTS AND DISCUSSION

3.1 Thermal conductivity

The thermal conductivity of prepared water based TiO₂-nanofluids concentrations of (0.1, 0.2, 0.3 and 0.4) wt. % were measured at temperatures of 300 K-350 K in 15 k interval. Fig. 1 shows the thermal conductivity of prepared nanofluid for different volume concentrations and fig. 2 shows for different temperatures. It is observed that by increasing both parameters volume concentrations and temperatures, thermal conductivity is enhanced of all the studied samples. Increment of the nanoparticles loading in the base fluid reduces the interparticle distances that improves heat conduction and the outcome is enriched thermal conductivity. The basic phenomenon of the increment in the thermal conductivity is propagation of lattice vibration between electrons and phonons. The thermal conductivity significantly increases by increasing temperatures due to the Brownian motion which provide the direct solid-solid transport between the incorporated particles.



Figure 1. Thermal conductivity for various volume fraction at different temperature



Figure 2. Thermal conductivity for different temperatures of various concentration

3.2 Viscosity

Rheological behaviors of all prepared nanofluid samples viscosity were examined at different temperature points of 300 K-360 K at equal interval for each volume concentrations. Fig. 3 shows the dependency of viscosity on the volume concentration and temperature of TiO₂ nanofluid. The considerable effects were observed for both parameters, temperature as well as volume concentrations. As concerned to the volume concentration viscosity of all the nanofluid samples observed to be increased. The reason behind the increasing viscosity may be due to the formation of agglomeration of nanoparticles in suspension. The temperature effect slightly reduces the viscosity due to the feeble intermolecular interaction and adhesion forces between molecules which is further attributed to Brownian motion, thermal movement of molecules and their average speed.



Figure 3. Viscosity of TiO2 nanofluid at different temperature

IV. CONCLUSION

In short, present investigation successfully encloses the preparation and analysis of the thermal as well as rheological properties of TiO₂ nanofluids. The investigational findings reveal the considerable enhanced thermal conductivity of nanofluids with increased temperature and volume concentration. The viscosity of the nanofluid increased with volume concentration whereas decreased with increased temperature. Thus, the present investigation exhibits the applicability of the ternary TiO₂ nanofluid for the various application wherever the necessity of cooling.

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